spark

I've got you over my skin

2024 product catalogue

Spark, a part of you

Historical brand of motorcycle clothing accessories,

SPARK is the Italian twinkle of technical undergarment,
designed and built for all sports practices - daily or extreme.

SPARK not only protects you: it accompanies you and contains you. In your energy, in your outdoor activities, when you go and when you come back, when you want and where you want. Until it becomes part of you.

It's all right here under

SPARK products have only one goal: to be forgotten once worn. That's why the Made in Italy design modulates the technology according to the practicality of use, at the service of the well-being of man and woman in sport and in everyday life. The lightness of the materials and the protection they guarantee cancel the feeling of wearing them, turning the SPARK garments into a second skin.

SPARK. I've got you over my skin.



Fabric's weight guide

ULTRALIGHT

- OOO
- Designed for extremely hot seasons.
- Super thin technical fabrics (usally micro-mesh fabric).
- Dry feeling on the skin.
- Pleasant freshness on the skin.
- Designed not to absorb sweat and unpleasent smell.

LIGHT

•00

- Designed for warm season and mid-season.
- Light weight technical fabrics.
- Dry feeling on the skin.
- Technical barrier against summer and spring temperatures.
- Designed not to absorb sweat and unpleasent smell.

MEDIUM

- Designed for all seasons.
- Made of technical fibres that insulate the body from external temperatures.
- Dru feeling on the skin.
- Designed not to absorb sweat and unpleasent smell.

HEAVY

000

- Perfect for the winter season and cold temperatures.
- Technical barrier against the cold.
- Dry feeling on the skin.
- Designed not to absorb sweat and unpleasent smell.





-000

Recommended temperatures are indicative and depend on the person's body sensitivity. The perception also varies according to the layers worn over the technical underwear.

Size guide

Spark products that are available in multiple sizes follow two different logics:

► Seamless products available in four sizes (double sizes thanks to excellent elasticity) - XS/S, M/L, XL/XXL, 3XL/4XL

► Fabric products available in six sizes - XS, S, M, L, XL, XXL.

Below you can find the size that's right for you, based on your body weight and height.

SEAMLESS PRODUCTS

Height in cm 160-170 170-180 180-190 190-200 XS/S XS/S XS/S XS/S M/L XS/S XS/S M/L M/L M/L M/L XL/XXL XL/XXL M/L M/L XL/XXL XL/XXL M/L M/L XL/XXL 3XL/4XL XL/XXL XL/XXL XL/XXL 3XL/4XL XL/XXL XL/XXL 3XL/4XL 3XL/4XL XL/XXL 3XL/4XL 3XL/4XL 3XL/4XL 130 - 3XL/4XL 3XL/4XL 3XL/4XL

FABRIC PRODUCTS

		Heigi	nt in d	cm /				//////	//////	//////		
		150	155	160	165	170	175	180	185	190	195	200
2	50	XS	XS	XS	XS	S	S					
_	55	XS	XS	XS	S	S	М					
5	60	XS	XS	S	S	М	М	L				
Š	65	XS	S	S	М	M,	М	L	L			
	70	S	S	М	М	М	L	L	XL	XL	XXL	
	75	S	М	М	М	L	L	XL	XL	XXL	XXL	XXL
	80	М	М	М	L	L	L	XL	XL	XXL	XXL	XXL
	85		М	L	L	XL	XL	XL	XXL	XXL	XXL	XXL
	90			L	XL	XL	XL	XXL	XXL	XXL	XXL	
	95				XL	XL	XXL	XXL	XXL	XXL		
	100					XXL	XXL	XXL	XXL	XXL		

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To complete the outfit:

T202 (p.27)



MA600 (p.39)

SP700 (p.53)





mono's **Brio** s506

typology	single-seam balaclava
color	anthracite
size	one size
composition	polypropylene, polyamide, elastane (Lycra
weight	medium ●●○
	made in Italy

Brio is a balactava designed to give maximum comfort thanks to the total absence of additional seams, hems or labels. The extended texture of 3D knit stitches guarantees optimal ergonomics in the points of greatest grip. The design is combined with the versatility of use in all seasons thanks to the thermal insulation that allows use in both heat and cold.

- Seamless technology
- no stitched hems or labels
- knit stitches in 3D
- perforated fabric on nose and mouth to eliminate condensation and on the ears to improve acoustic perception
- neck tight ergonomic design

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 30°C

mono's Confy s508

typology	single-seam balaclava
color	black
size	one size
composition	nylon 6.6
weight	ultralight 000
	made in Italy

The Confy balaclava is the result of an innovation in fabrics that revolutionizes the functionality and design of a technical garment. Thanks to the special ØSeam technology, the Confy balaclava is run-proof and guarantees total tightness and resistance of the weft to any type of stress. The ultra-flat single seam and the absence of sewn hems combined with a snug elasticity make it highly performing for all athleisure activities. The lightweight and breathable fabric keeps the garment cool and dry even in extreme heat environments.

- warp-knit fabric made with ØSeam technology
- no stitched hems or labels
- perforations extended over the entire head for breathability and heat expulsion
- perforated fabric on nose and mouth to eliminate condensation and on the ears to improve acoustic perception
- neck tight ergonomic design

- high performance Nylon 6.6 microfiber
- isothermal, hypoallergenic and breathable
- quick drying
- machine washable at 30°C



mono's **Ergy** s509

	made in Italy
weight	ultralight 000
composition	polypropylene, polyamide, elastane (Lycra)
size	one size
color	anthracite
typology	single-seam balaclava

The Ergy balaclava in Dryarn responds to the need to offer a feeling of lightness and freshness, wrapping the head in total comfort and ergonomics. The microperforated design of the fabric made with Seamless technology and without hems allows the Ergy balaclava to keep the inside of the helmet dry and cool in hot weather.

- Seamless technology
- no stitched hems or labels
- fabric with micro-perforated texture thanks to differentiated knit stitches
- perforated fabric on the mouth to eliminate condensation and on the ears to improve acoustic perception
- neck tight ergonomic design

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 30°C

mono's Rally s510

tupologu single-seam balaclava black color one size size polipropilene, poliammide, elastam composition light ●00 weiaht made in Italu

The Rally balaclava in Dryarn microfibre is designed for warm temperatures and mid-seasons. It insulates the head from external heat and high temperatures keeping you cool and dry.

Thanks to the single ultra-thin central seam and its perfect ergonomics, the Rally balaclava can be worn for several hours in maximum comfort and without causing any skin irritation.

- Seamless technology
- no stitched hems or labels
- fabric with micro-perforated texture thanks to differentiated knit stitches
- perforated fabric on nose and mouth to prevent condensation and on the ears to improve acoustic perception
- neck tight ergonomic design

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C



To complete the outfit:

T206 (p.29)

C103 (p.35)



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C102 (p.34)

SP710 (p.61)



mono's Giau s511

typology	single-seam balaclava
color	black
size	one size
composition	merino wool, polypropylene, elastane (Lycra)
weight	heavy •••
	made in Italy

The Giau balaclava in merino wool is perfect for protecting head and neck against low temperatures. This fine wool along with the top-quality technical fibres utilised provide an extremely comfortable and pleasant fit and feel on the skin preventing any itchiness and irritation.

The 3D knit stiches on the back of the Giau balaclava improve adherence to the neck providing superior ergonomics. A thin layer of Dryarn microfibre on the inside of the balaclava quarantees dry skin in any situation.

- Seamless technology
- no stitched hems or labels
- 3D zone fabric
- ergonomic design for superior neck adherence

- Merino wool fabric + high performance **Dryarn** microfiber inside
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 30°C

mono's Camo s507

typology	single-seam balaclava
color	black/dark green
size	one size
composition	polypropylene, polyamide, elastane (Lycra,
weight	medium ••○
	made in Italy

A balaclava designed for those who want a technical garment without giving up the pleasure of style. With a black and green camouflage pattern, the comfort and practicality of the Camo balaclava perfectly match the ergonomics and design with the versatility of use in all seasons, thanks to the thermal insulation that allows use both in hot weather than with the cold.

DESIGN HIGHLIGHTS //////

- Seamless technology
- no stitched hems or labels
- perforated fabric on nose and mouth to eliminate condensation and on the ears to improve acoustic perception
- neck tight ergonomic design

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 30°C



mono's **Devil** s503-S504

typology	single-seam balaclava
color	black/red and black/fluo
size	one size
composition	polypropylene, polyamide, elastane (Lycra)
weight	medium ••○
	made in Italy

A balaclava for those who want a technical garment with a strong and recognizable personality. With a red or fluo-on-black pattern, the ergonomics and comfort of the Devil balaclava are ensured together with the versatility of use in all seasons thanks to the thermal insulation that allows it to be used in both heat and cold.

- Seamless technology
- no stitched hems or labels
- perforated fabric on nose and mouth to eliminate condensation and on the ears to improve acoustic perception
- neck tight ergonomic design

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying

S504

machine washable at 30°C

503

Indicinite washable at 50 to

mono's **Diablo** s500

typology	single-seam balaclava
color	black
size	one size
composition	polypropylene, polyamide, elastane (Lycra
weight	medium ••○
	made in Italy

The Diablo balaclava is designed to give a technical garment a note of distinction. The design of the Diablo balaclava enhances ergonomics to ensure maximum comfort and practicality in everyday use. Versatility of use is ensured in all seasons thanks to the thermal insulation that allows use in both hot and cold weather.

- Seamless technology
- no stitched hems or labels
- perforated fabric on nose and mouth to eliminate condensation and on the ears to improve acoustic perception
- neck tight ergonomic design

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C



mono's **Spider** s502-s505

typology	single-seam balaclava
color	black/fluo and black/white
size	one size
composition	polypropylene, polyamide, elastane (Lycra)
weight	medium ••○
	made in Italy

The Spider balaclava is designed for those looking for a technical garment with a recognizable character. Seamless technology gives the Spider balaclava total ergonomics to ensure practicality and comfort in everyday use. The design is combined with the versatility of use in all seasons thanks to the thermal insulation that allows use in both heat and cold.

- Seamless technology
- no stitched hems or labels
- perforated fabric on nose and mouth to eliminate condensation and on the ears to improve acoustic perception
- neck tight ergonomic design

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C





soto's **Recy** s106

gpology	classic balaclava
color	black
size	one size
composition	recycled polyamide, elastane (Lycra), polyester
weight	heavy •••
	made in Italy

The Recy balaclava is the eco-techno garment made with 100% regenerated yarn. Resistant and durable, Recy is suitable for cold seasons thanks to its high thermal insulation characteristics. The mesh on the nose and mouth and the internal raising that makes the fabric soft and comfortable offer the Recy optimal comfort and fit.

- flat seams with contrasting color
- polyester net on nose and mouth
- internal raising
- ergonomic cut

- ØWaste fabric in 100% recycled polyamide
- resistance to pilling and abrasion
- antibacterial treatment
- isothermal, hypoallergenic and breathable
- a del de de
- quick drying
- machine washable at 30°C

soto's **Stivy+** sw2

typology	windproof maxi balaclava
color	black
size	one size
composition	cotton, elastane (Lycra), polyester
weight	heavy •••
	made in Italy

The Stivy+ balaclava is designed to offer front and rear thermal and wind protection, extending to the chin, throat, neck, chest and shoulders. Made of a mix of isothermal materials that guarantee insulation in all low-temperature environmental situations, the Stivy+ balaclava is equipped with a stretch cotton insert in the areas of greatest grip, to allow the natural dissipation of heat and humidity.

- flat seams
- elastic under the chin
- extended wind protection on chin, throat, neck, chest, shoulders

- ØWind trilaminate windproof fabric with microfleece inside
- stretch cotton in the grip areas and on the nose/mouth
- isothermal, hypoallergenic and breathable
- machine washable at 30°C



To complete the outfit:





To complete the outfit:



soto's **Stivy** swi

typology	windproof balaclava
color	black
size	one size
composition	cotton, elastane (Lycra), polyester
weight	heavy •••
	made in Italy

The Stivy balaclava is the accessory designed to offer high wind protection on the chin, throat and neck. Made of a mix of isothermal materials that guarantee windproof insulation in all low-temperature environmental situations, the Stivy balaclava is equipped with a stretch cotton insert in the areas of greatest grip, to allow the natural dissipation of heat and humiditu.

- flat seams
- elastic under the chin
- windproof protection on chin, throat and neck

- ØWind trilaminate windproof fabric with microfleece inside
- stretch cotton in the grip areas and on the nose/mouth
- isothermal, hypoallergenic and breathable
- machine washable at 30°C.

soto's **Lario** s108

typology	classic balaclava
color	black
size	one size
composition	silk, viscose, elastane (Lycra)
weight	light ●○○
	made in Italy

The Lario balaclava is an all-season garment made of silk, designed for everyday use. It offers excellent isothermal protection thanks to the composition in an exclusive mélange of natural and technical fibers. Comfort and fit are guaranteed by an ergonomic cut with flat seams.

- flat seams
- ergonomic cut

- isothermal, hypoallergenic and breathable
- machine washable at 30°C





To complete the outfit:



MA609-611 (p.50)







soto's **Fresh+** s105

typology	classic balaclava
color	black
size	one size
composition	polyamide, elastane (Lycra)
weight	ultralight 000
	made in Italy

The Fresh+ balaclava is made of very resistant and lightweight materials. Convenient to use in hot weather, it dries quickly and meets the need for lightness and freshness. The two flat seams on the front guarantee ergonomics and comfort. The breathable hyperperforated fabric allows the Fresh+ balaclava to maintain a constant temperature even in environmental situations of extreme heat.

- flat seams
- ergonomic cut
- two front seams for comfort on the nose and mouth

- ØHeat perforated technical fabric with very high breathability
- isothermal, hypoallergenic and breathable
- quick drying
- machine washable at 30°C

D. **20**

soto's **Igor** s104

typology	classic balaclava	
color	black	
size	one size	
composition	microfleece	
weight	heavy •••	
	made in Italy	

The Igor balaclava is a winter garment designed for everyday use. It offers excellent thermal protection thanks to the exclusive microfleece composition and a high coefficient of comfort and wearability given by the use of flat seams and an ergonomic cut.

- flat seams
- ergonomic cut

- isothermal, hypoallergenic and breathable
- machine washable at 30°C



To complete the outfit:





soto's Mixx s102

ypology	classic balaclava
color	black
size	one size
composition	cotton, modal
veight	light ●○○
	made in Italy

The Mixx balaclava is the essential accessory to use every day. Resistant and durable thanks to the composition in natural fibers, the ergonomic cut and the flat seams offer the Mixx optimal comfort and fit.

- flat seams
- ergonomic cut

- isothermal, hypoallergenic and breathable
- machine washable at 30°C

T204 (p.30)

soto's **Eco** s100

typology classic balaclava

color **black** size **one size**

composition cotton, elastane (Lycra)

weight

medium ●●○ made in Italy

The Eco balaclava, made of cotton, is the essential accessory for daily use in all seasons. It offers excellent thermal insulation thanks to the stretch cotton composition, as well as optimal comfort and fit guaranteed by an ergonomic cut with flat seams.

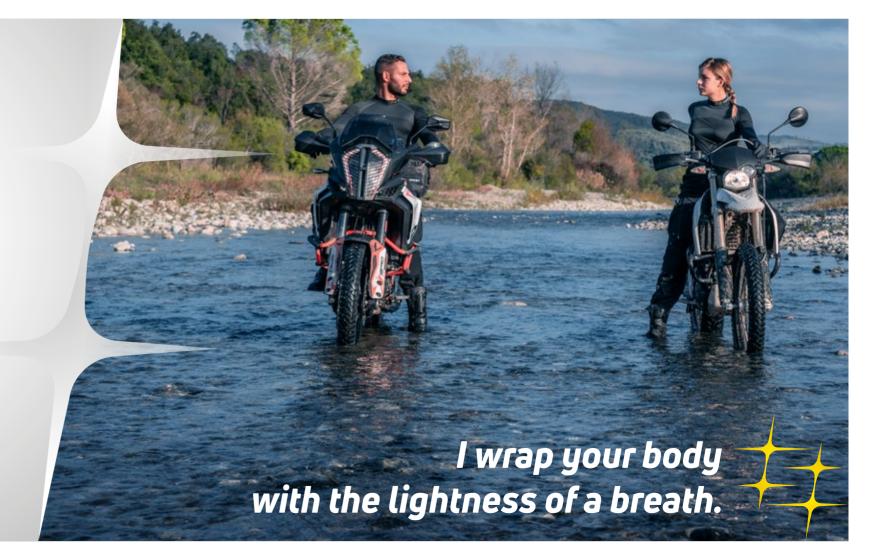
flat seams

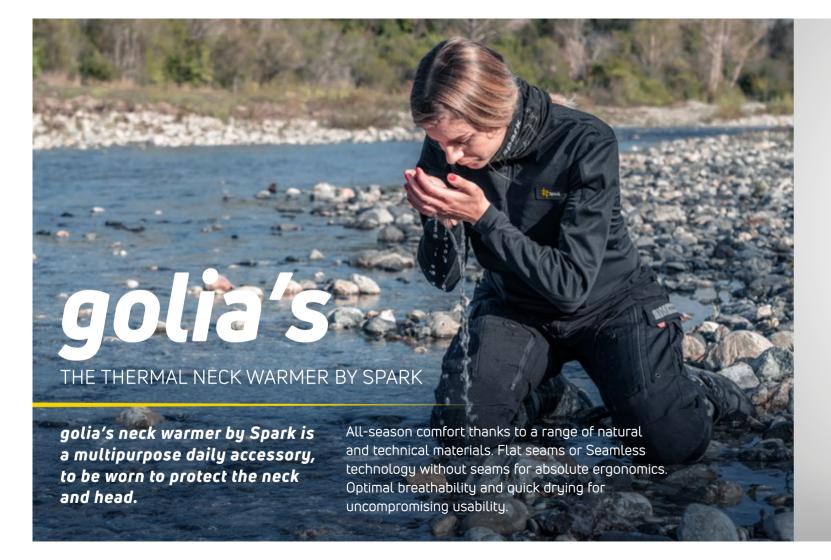
ergonomic cut

isothermal, hypoallergenic and breathable

machine washable at 30°C









MA600 (p.39)

SP700 (p.53)

CZ700-703 (p.71-72)

golia's **Brio** T202

	made in Italy
weight	medium ●●○
composition	polypropylene, polyamide, elastane (Lycra)
size	one size
color	anthracite
typology	seamless tubular neck warmer

The Brio neck warmer responds to a single need: to protect the neck, leaving the feeling of having nothing on the skin. Thanks to Seamless technology, comfort and ergonomics are at the top, and practicality translates into a 3D design that allows double use also as a headgear.

- Seamless technology
- no stitched hems or labels
- knit stitches in 3D
- double use on neck and head

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C

golia's Rally T205

typology seamless tubular neck warmer black color one size size polypropylene, polyamide, elastane (Lycra) composition light ●00 weiaht made in Italu

The Rally neck warmer in Dryarn microfibre offers exceptional wind protection insulating from external temperatures.

Especially designed for those practicing activities subject to temperature shifts, the Rally neck warmer is excellent at protecting the neck from perceiving those shifts. The high performance Dryarn fibre keeps your skin dry whilst also making the garment extremely quick drying.

DESIGN HIGHLIGHTS

- Seamless technology
- no stitched hems or labels.
- double use on neck and head

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C



To complete the outfit:



S510 (p.10)



C102 (p.34)



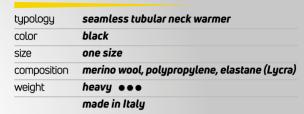
C103 (p.35)



MA621 (p.48)







The Giau neck warmer in merino wool is perfect for protecting your neck against low temperatures providing you with warmth in the coldest months. This fine wool along with the top-quality technical fibres utilised provide an extremely comfortable and pleasant fit and feel on the skin preventing any itchiness and irritation.

A thin layer of Dryarn microfibre on the inside of the Giau neck warmer guarantees dry skin in any situation.

- Seamless technology
- no stitched hems or labels
- 3D zone fabric
- double use on neck and head

- Merino wool fabric + high performance Dryarn microfiber inside
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 30°C



golia's **Igor** T204

typology	tubular neck warmer
color	black
size	one size
composition	microfleece
weight	heavy •••
	made in Italy

Igor is a winter neck warmer designed for everyday use. It offers excellent thermal protection thanks to the exclusive microfleece composition and a high comfort coefficient. The use of flat seams and an ergonomic cut allow for an excellent fit even as a headgear.

double use on neck and head

- isothermal, hypoallergenic and breathable
- machine washable at 30°C





golia's **Modì** T201

typology	tubular neck warmer
color	black
size	one size
composition	cotton, modal
weight	light ●○○
	made in Italy

Modì is a tubular neck warmer suitable for daily use. Resistant and durable thanks to the composition in natural fibers, the ergonomic cut and the single-stitching offer Modì optimal comfort and fit even when worn as a headgear.

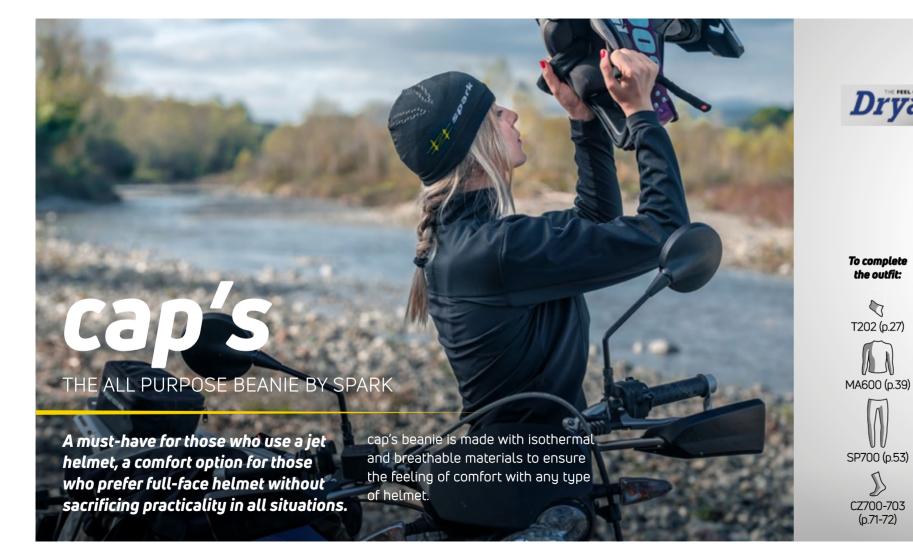
double use on neck and head

- isothermal, hypoallergenic and breathable
- machine washable at 30°C

To complete the outfit:



p. **30** S104 (p.22)





CZ700-703 (p.71-72)

cap's **Brio** c101

pology	under helmet single-seam beanie
lor	anthracite
re e	one size
mposition	polypropylene, polyamide, elastane (Lycra)
eight	medium ••○
	made in Italy

The Brio beanie is designed as a high performance technical accessory. Comfort and ergonomics are guaranteed by Seamless technology and flat seams. The 3D design of the knit stitches and the hypoallergenic microfiber also allow excellent breathability and natural heat dissipation.

- Seamless technology
- no stitched hems or labels
- knit stitches in 3D

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C

cap's Rally c102

tupologu under-helmet seamless beanie color black one size size polypropylene, polyamide, elastane (Lucra) composition light ●00 weight made in Italu

The under-helmet Rally beanie in Dryarn microfibre is a must-have for all hot or mid-season activity. Thanks to the breathable property of this fabric, the Rally beanie prevents that annoying feeling of wetness on the skin and scalp keeping you cool and dry. This antibacterial material also protects your helmet preventing the absorption of unpleasant smells.

DESIGN HIGHLIGHTS ///////

- Seamless technology
- no stitched hems or labels

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C



To complete



T205 (p.28)

S511 (p.11)



To complete

the outfit:





cap's **Giau** c103

typology	under helmet single-seam beanie
color	anthracite
size	one size
composition	merino wool, polypropylene, elastane (Lycra)
weight	heavy •••
	made in Italy

The under-helmet Giau beanie in merino wool is perfect for protecting your head against low temperatures during the coldest months. This fine wool along with the top-quality technical fibres utilised provide an extremely comfortable and pleasant fit and feel on the skin preventing anu itchiness and irritation.

A thin layer of Dryarn microfibre on the inside of the under-helmet Giau beanie guarantees dry skin in any situation.

- Seamless technology
- no stitched hems or labels

- Merino wool fabric + high performance Dryarn microfiber inside
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 30°C

the outfit:

SP710 (p.61)

cap's Cocuzza c100

typology under helmet beanie

color **black** size **one size**

composition cotton, elastane (Lycra)

weight light ●00

made in Italy

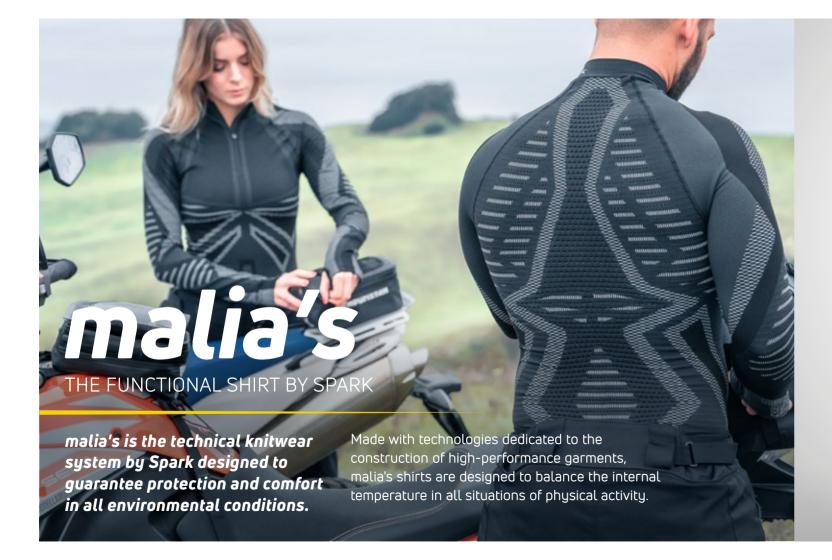
The Cocuzza beanie is made of stretch cotton to give life to an essential accessory for everyday use in all seasons. With excellent thermal insulation and an optimal fit guaranteed by the ergonomic cut with flat seams.

flat seams

- isothermal, hypoallergenic and breathable
- machine washable at 30°C









CZ700-703

(p.71-72)

malia's **Brio** MA600

ypology	unisex long sleeve shirt
color	anthracite
size	XS/S - M/L - XL/XXL
composition	polypropylene, polyamide, elastane (Lycra)
veight	heavy •••
	made in Italu

The Brio technical shirt is made with Seamless technology to give maximum comfort. The extended texture of 3D knit stitches also ensures optimal ergonomics in the points of greatest grip. The design of functional details such as the buttonhole at the cuff and the zip cover on the neck contributes to versatility of use in all situations of high performance use.

- no seams on the sides thanks to Seamless technology
- 3D structure fabric
- raglan sleeve
- zip with zip cover on the neck
- breathable micro-mesh openings
- long cuff with thumb hole

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 30°C

malia's **Stivy** mawn

typology unisex long sleeve windproof shirt color black XS - S - M - L - XL - XXL and more on request size polyamide, elastane (Lycra), polyester composition weight heavy ••• made in Italu

The Stivy windproof technical shirt is a garment designed to offer high protection over the entire trunk. Made of ØWind windproof isothermal material with wrapping inserts around the hips, back and arms, the Stivy shirt is the perfect garment in all low-temperature environmental conditions. The flat seams and the zip ensure comfort and optimal fit.

DESIGN HIGHLIGHTS

- flat seams
- zip with zip cover on the neck
- wind protection on chest, abdomen, neck, shoulders and arms
- sleeve with elastic thumb stop

- ØWind trilaminate windproof fabric with microfleece inside
- micro-spotted stretch fabric on hips, back and back of the sleeves
- isothermal, hypoallergenic and breathable
- machine washable at 30°C





To complete the outfit:



SW2 (p.18)



SW1 (p.19)







malia's **Recy** MA612

typology	unisex long sleeve shirt
color	black
size	XS - S - M - L - XL - XXL and more on request
composition	recycled polyamide, elastane (Lycra)
weight	heavy •••
	made in Italy

The Recy technical shirt is the eco-techno garment made with 100% regenerated yarn. Resistant and durable, Recy is suitable for cold seasons thanks to its high thermal insulation characteristics. The flat seams and the internal raising that makes the fabric soft and comfortable offer Recy shirt optimal comfort and fit.

- flat seams with contrasting color
- internal raising
- raglan sleeve
- soft and comfortable fit

- ØWaste fabric in 100% recycled polyamide
- resistance to pilling and abrasion
- antibacterial treatment
- isothermal, hypoallergenic and breathable
- quick drying
- machine washable at 30°C

malia's **Vasco** MAGO4-MAGO2

tupologu unisex long sleeve shirt color blue and black XS/S - M/L - XL/XXL size polypropylene, polyamide, elastane (Lycra) composition medium ••0 weight made in Italu

The Vasco technical shirt uses Seamless technology to offer optimal comfort and perfect ergonomics in all situations of use. Thanks to the functional solutions adopted such as the raglan sleeves and the breathable micro-mesh openings, the unisex Vasco shirt guarantees a wide versatility of use.

- no seams on the sides thanks to Seamless technology
- polo neck
- raglan sleeve
- breathable micro-mesh openings

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C





MA620

malia's **Sunny** ma619-ma620

pology	unisex long sleeve and short sleeve shirt
olor	grey
ze	XS/S - M/L - XL/XXL - 3XL/4XL
omposition	polypropylene, elastane (Lycra)
eight	ultralight 000
	made in Italy

Sunny shirt is made with Seamless technology to offer the maximum comfort in all technical performance situations. Thanks to the ultra-thin fabric and micronetting, the Sunny shirt gives a feeling of freshness and lightness on the skin.

The high performance Dryarn fiber also provides great breathability, excellent heat dissipation capacity and quick drying.

- Seamless technology
- raglan sleeve
- ultra-thin fabric and micro-mesh

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 40°C

MA619 SP705 (p.59)

malia's **Bluby** MA613-MA614-MA615-MA616-MA617-MA618

unisex long sleeve and short sleeve shirt typology

color black, blue and grey

XS/S - M/L - XL/XXL - 3XL/4XL size

polypropylene, polyamide, elastane (Lycra) composition

weight light ●00

made in Italu

Bluby shirt is made with Seamless technology to offer the maximum comfort in all times. Thanks to the high performance Dryarn fiber, the Bluby shirt offers excellent heat dissipation capacity and quick drying. The micronetting on the back and abdomen provides great breathability and the ultra-thin seams prevent any discomfort or irritation.

DESIGN HIGHLIGHTS ////////

- no seams on the sides thanks to Seamless technology
- raglan sleeve
- micro-mesh in the back and abdomen
- 3D structure fabric on elbows (MA613-MA614-MA615)

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 30°C



malia's **Ice** MA608

typology	sleeveless shirt
color	grey
size	XS/S - M/L - XL/XXL
composition	polypropylene, elastane (Lycra)
weight	light ●○○
	made in Italy

The Ice sleeveless technical shirt uses Seamless technology to ensure great comfort together with optimal ergonomics in the areas of greatest grip. The soft high-performance Dryarn microfiber also ensures freshness and breathability in all situations of use.

- no seams on the sides thanks to Seamless technology
- breathable micro-mesh openings

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C



malia's **Eolo** MA607

ypology	sleeveless shirt
olor	anthracite
ize	XS/S - M/L - XL/XXL
composition	polypropylene, elastane (Lycra)
veight	light ●○○
	made in Italy

The Eolo sleeveless shirt is made with Seamless technology to ensure great comfort together with optimal ergonomics in the areas of greatest grip. The soft high-performance Dryarn microfiber interspersed with breathable micro-mesh openings also ensures total freshness in all situations of use.

- no seams on the sides thanks to Seamless technology
- breathable micro-mesh openings

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C

To complete the outfit:

SP703 (p.55)

D. 47

malia's **Giau** MA621

unisex long sleeve shirt tupology black color XS/S - M/L - XL/XXL merino wool, polypropylene, elastane (Lycra) weiaht heavy ••• made in Italu

The Giau shirt in merino wool is perfect for protecting the body against low temperatures, keeping you warm while doing physical activity but also while stationary during the coldest months.

This fine wool along with the top-quality technical fibres utilised provide an extremely comfortable and pleasant fit and feel on the skin preventing any itchiness and irritation.

On top of the superior fabric characteristics, to provide you additional technical performance, the Giau shirt features 3D knit stiches to promote its breathability. A thin layer of Dryarn microfibre on the inside of the Giau shirt quarantees dry skin in any situation.

- Seamless technology
- raglan sleeve, high neck
- 3D zone fabric

- Merino wool fabric + high performance **Drvarn** microfiber inside
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 30°C



To complete the outfit:



T206 (p.29)



C103 (p.35)



SAB01 (p.58)



malia's **Speedy** MABO1

typology	short sleeve cycling shirt
color	black/yellow
size	XS/S - M/L - XL/XXL - 3XL/4XL
composition	polypropylene, elastane (Lycra)
weight	light ●○○
	made in Italy

Speedy shirt is designed for all types of activities related to cycling (road cycling - MTB) and is made with Seamless technology to offer the maximum comfort in all times. The extended texture of 3D stitches ensures optimal ergonomics at the points of greatest adhesion. The high performance Dryarn fiber provides great breathability, excellent heat dissipation capacity and quick drying.

The ultra-thin seams prevent any discomfort or irritation.

- Seamless technology
- 3D structure fabric
- short raglan sleeve
- entire central zip

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 40°C

malia's **Fresh+** MA609-MA610-MA611

typology unisex long sleeve, short sleeve and sleeveless shirt

color **black**

size XS - S - M - L - XL - XXL and more on request

composition polyamide, elastane (Lycra)

weight **ultralight** 000

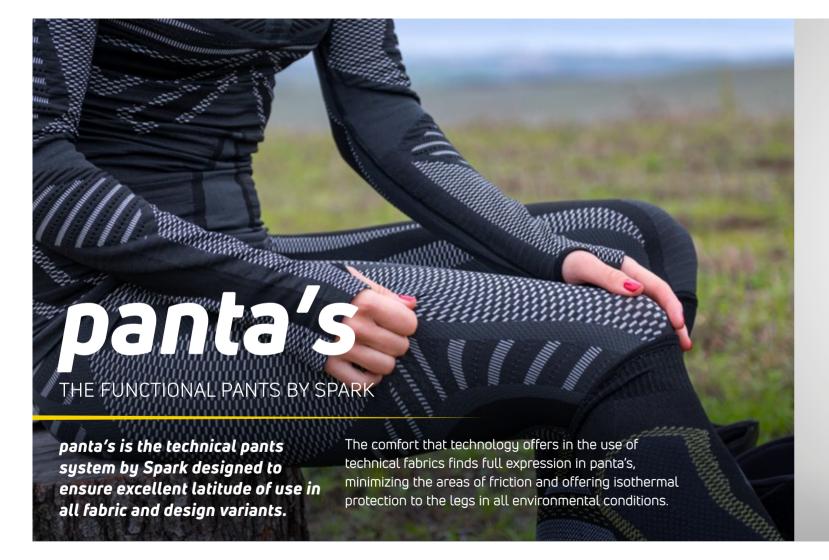
made in Italy

The Fresh+ functional shirt is available in 3 configurations - long sleeve, short sleeve, sleeveless - and is made of a perforated technical fabric to meet the need for lightness and freshness. Equipped with functional details such as flat seams, the Fresh+ shirt guarantees excellent breathability to keep the inside cool and dry even in extreme heat environments.

- flat seams
- soft and comfortable fit
- no friction with the upper layers

- ØHeat perforated technical fabric with very high breathability
- isothermal, antibacterial, hypoallergenic and breathable
- guick druing
- machine washable at 30°C







panta's **Brio** sp700

ypology	unisex long pants
color	anthracite
size	XS/S - M/L - XL/XXL
composition	polypropylene, polyamide, elastane (Lycra)
weight	heavy •••
	made in Italy

The Brio technical pants are made with Seamless technology with breathable micro-mesh openings to give maximum comfort. The extended texture of 3D knit stitches also ensures optimal ergonomics in the points of greatest grip. The design of functional details such as the elastic gaiter under the foot contributes to an optimal fit in all situations of use.

- a single inner leg seam thanks to Seamless technology
- 3D structure fabric
- breathable micro-mesh openings
- elastic gaiter under the foot

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C

panta's **Stivy** spw1

typology	unisex windproof long pants
color	black
size	XS - S - M - L - XL - XXL and more on request
composition	polyamide, elastane (Lycra), polyester
weight	heavy •••
	made in Italy

The Stivy windproof technical pants are designed to offer high protection for the legs. Made of isothermal windproof ØWind material and micro-spotted stretch fabric, Stivy is the perfect complement in all conditions of use at low temperatures. The flat seams and the ergonomic strap also ensure comfort and optimal fit.

DESIGN HIGHLIGHTS ///////

- flat seams and ultra-comfortable elastic waist-band
- wind protection on the front and legs
- elastic gaiter under the foot

- ØWind trilaminate windproof fabric with microfleece inside
- micro-brushed stretch fabric in the parts of greatest friction
- isothermal, hypoallergenic and breathable
- machine washable at 30°C







SW2 (p.18)



SW1 (p.19)



To complete the outfit:





panta's **Eolo** sp703

typology	unisex long pants
color	anthracite/fluo
size	XS/S - M/L - XL/XXL
composition	polypropylene, polyamide, elastane (Lycra)
weight	light ●○○
	made in Italy

The Eolo underpants are made with Seamless technology to ensure great comfort together with optimal ergonomics in the points of greatest grip. The soft high-performance Dryarn microfiber interspersed with breathable micro-mesh openings also ensures total freshness in all situations of use.

- a single inner leg seam thanks to Seamless technology
- breathable micro-mesh openings

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C

p. **54**

panta's **Fresh+** sp704

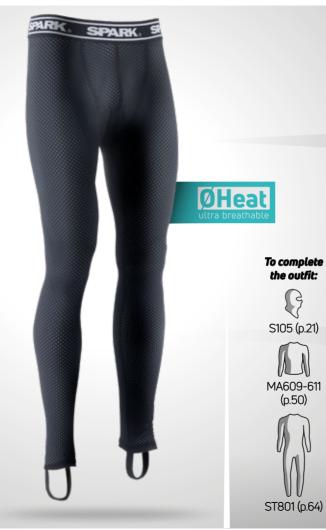
typology	unisex long pants
color	black
size	XS - S - M - L - XL - XXL and more on request
composition	polyamide, elastane (Lycra)
weight	ultralight 000
	made in Italy

The unisex Fresh+ technical pants, available in a wide range of sizes, are made with ØHeat perforated fabric to meet the need for lightness and freshness. Equipped with functional details such as flat seams and elastic gaiters under the foot, Fresh+ guarantees excellent breathability to keep the inside cool and dry even in extreme heat environments.

DESIGN HIGHLIGHTS ///////

- flat seams
- elastic gaiter under the foot
- no friction with the upper layers

- ØHeat perforated technical fabric with very high breathability
- isothermal, hypoallergenic and breathable
- quick drying
- machine washable at 30°C



To complete the outfit:



S105 (p.21)



MA609-611 (0.50)



To complete the outfit:





MA612 (p.41)



typology	unisex long pants
color	black
size	XS - S - M - L - XL - XXL and more on request
composition	recycled polyamide, elastane (Lycra)
weight	heavy •••
	made in Italy

The unisex Recy technical pants are the eco-techno garment made with 100% regenerated uarn. Resistant and durable, Recy is suitable for cold seasons thanks to its high thermal insulation characteristics. The flat seams and the internal raising that makes the fabric soft and comfortable offer the Recu pants optimal comfort and fit.

- flat seams with contrasting color
- internal raising
- elastic gaiter under the foot

- ØWaste fabric in 100% recycled polyamide
- resistance to pilling and abrasion
- antibacterial treatment
- isothermal, hypoallergenic and breathable
- quick drying
- machine washable at 30°C

panta's **Speedy** sabot

typology Bike bib short with pad black/uellow color XS/S - M/L - XL/XXL - 3XL/4XL size polypropylene, elastane (Lycra) composition light ●00 weight made in Italu

Speedy bib short is designed for all types of activities related to cucling (road cucling - MTB) and is made with Seamless technology to offer the maximum comfort in all times. The extended texture of 3D stitches ensures optimal ergonomics at the points of greatest adhesion. The high performance Dryarn fiber provides great breathability, excellent heat dissipation capacity and quick drying. The ultra-thin seams prevent any discomfort or irritation. The pad with a velvety effect has a multidirectional elasticity and excellent portability that grant to the athlete a feeling of extreme connection with your own bike.

DESIGN HIGHLIGHTS

- Seamless technology
- 3D zone fabric to ensure excellent compression to the leas
- adherent braces
- multi-stretch pad

TECH SPECS ///////

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hupoallergenic and breathable
- auick druina
- machine washable at 40°C







To complete the outfit:

Dryarn



panta's **Sunny** sp709

typology	unisex long pants
color	grey
size	XS/S - M/L - XL/XXL - 3XL/4XL
composition	polypropylene, elastane (Lycra)
weight	ultralight 000
	made in Italy

Sunny pants are made with Seamless technology to offer the maximum comfort in all technical performance situations. Thanks to the ultra-thin fabric and micronetting, the Sunny pants give a feeling of freshness and lightness on the skin. The high performance Dryarn fiber also provides great breathability, excellent heat dissipation capacity and quick drying.

- Seamless technology
- ultra-thin fabric and micro-mesh

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 40°C

panta's **Bluby** sp706-sp707-sp708

tupologu unisex long pants black, blue and greu color XS/S - M/L - XL/XXL - 3XL/4XL size polypropylene, polyamide, elastane (Lycra) composition light ●00 weight made in Italu

Bluby pants are made with Seamless technology to offer the maximum comfort in all times. Thanks to the high performance Dryarn fiber, the Bluby pants offer excellent heat dissipation capacity and quick drying. The 3D knit stitches provide high adherence to the thighs and optimal compression around the calves. The ultra-thin seams prevent any discomfort or irritation.

DESIGN HIGHLIGHTS

- no seams on the sides thanks to Seamless technology
- 3D structure fabric on knees
- micro-mesh
- elastic gaiter under the foot

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable

SP706

- quick drying
- machine washable at 30°C.





ST802 (p.63)

To complete the outfit:







C103 (p.35)







panta's **Giau** sp710

typology	unisex long pants
color	black
size	XS/S - M/L - XL/XXL
composition	merino wool, polypropylene, elastane (Lycra)
weight	heavy •••
	made in Italy

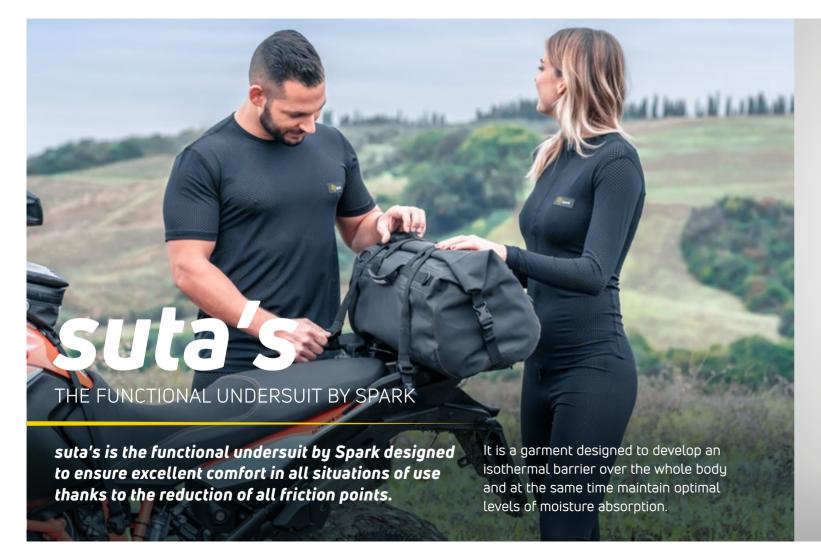
The Giau pants in merino wool is perfect for protecting the body against low temperatures, keeping you warm while doing physical activity but also while stationary during the coldest months.

This fine wool along with the top-quality technical fibres utilised provide an extremely comfortable and pleasant fit and feel on the skin preventing any itchiness and irritation.

On top of the superior fabric characteristics, to provide you additional technical performance, the Giau pants features 3D knit stiches to promote its breathability. A thin layer of Dryarn microfibre on the inside of the Giau pants quarantees dry skin in any situation.

- Seamless technology
- 3D zone fabric

- Merino wool fabric + high performance Dryarn microfiber inside
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 30°C





suta's **Bluby** strong

typology	unisex long undersuit
color	black
size	XS/S - M/L - XL/XXL - 3XL/4XL
composition	polypropylene, polyamide, elastane (Lycra)
weight	light ●○○
	made in Italy

Bluby undersuit is made with Seamless technology to offer maximum comfort in all high-performance situations. Thanks to the functional solutions adopted – such as the elastic gaiter under the foot, the ultrathin seams and the double zip – the undersuit Bluby guarantees great practicality of use. The lightness of the Dryarn fiber also ensures excellent heat dissipation capacity and quick drying.

- no seams on the sides thanks to Seamless technology
- raglan sleeve
- micro-mesh in the back and abdomen
- 3D structure fabric on elbows and knees
- elastic gaiter under the foot
- zip with double cursor

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 30°C

suta's Fresh+ st801

typology **unisex long undersuit**

color **black**

size XS - S - M - L - XL - XXL and more on request

composition polyamide, elastane (Lycra)

weight **ultralight** 000

made in Italy

The unisex Fresh+ undersuit, available in six different sizes, slides perfectly under the suit thanks to a perforated technical fabric that also responds to the need for lightness and freshness. Equipped with functional details - such as the flat seams, the thumbstop elastic, the elastic gaiter - the Fresh+ undersuit guarantees excellent breathability to keep the inside cool and dry even in extreme heat environments.

- flat seams
- sleeve with elastic thumb stop
- elastic gaiter under the foot
- double zip for maximum ease of wearing
- no friction with the upper layers

- ØHeat perforated technical fabric with very high breathability
- isothermal, hypoallergenic and breathable
- machine washable at 30°C







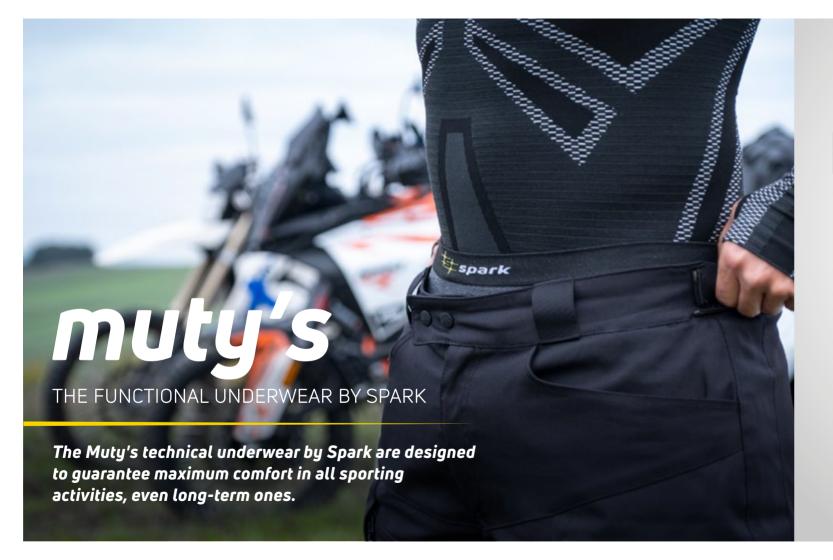
ganto's **Tapy** sg900

typology	undergloves
color	black/grey
size	one size
composition	polypropylene, nylon 6.6, elastane (Lycra)
weight	heavy ●●●
	made in Italy

The Tapy undergloves are made of high resistance warp-knit fabric to guarantee lightness and protection from the cold. Equipped with functional details - such as the micro-mesh on the thumb and forefinger for immediate use of touch-screen devices - the Tapy undergloves ensure an excellent barrier against low temperatures and keep hands and fingers warm and dry in all situations of use.

- ØSeam technology warp-knit fabric
- no seam
- no label
- micro-mesh on thumb and forefinger

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C





muty's **Rocky** M302

typology	seamless boxers
color	black
size	one size
composition	polypropylene, polyamide, elastane (Lycra
weight	medium ●●○
	made in Italy

The 4 seasons Rocky boxers are designed to offer total comfort during those long journeys and for those on the road several hours at a time.

Thanks to the high performance Dryarm microfibre, the Rocky boxers keep you feeling cool and dry.

The seamless technology of these boxers means that the minimal ultra-flat seams are virtually imperceptible.

A must-have item for any long journey as it protects the skin from irritation.

DESIGN HIGHLIGHTS /////////

- Seamless technology
- 3D zone fabric
- no stitched hems or labels knit

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 40°C

THE FUNCTIONAL SOCKS BY SPARK futo's are the technical socks by Spark made The abundance of technical construction details and solutions to adapt to different with low-density reinforcements in the points of sporting uses make futo's the perfect greatest stress to increase resistance and wear. match with all Spark technical garments.

futo's **Brio light** cz700-cz701

	made in Italy
weight	light ●○○
composition	polypropylene, polyamide, elastane (Lycra)
size	35/38 - 39/42 - 43/46
color	black
gpology	long socks and short socks

Brio light socks are made with flat seams and low density reinforcements to give maximum comfort. The design of functional details such as the asymmetrical anatomic footbed guarantees natural ergonomics in the points of greatest relief, contributing to an optimal fit in all situations of use.

- flat seams
- low density reinforcements in the insole
- toe and heel in polypropylene to reduce friction
- differentiated anatomical right-left footbed

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 40°C by turning the sock inside-out



To complete

the outfit:

S506 (p.7)

T202 (p.27)

C101 (p.33)

MA600 (p.39)

SP700 (p.53)

futo's **Brio heavy** cz702-cz703

typology long socks and short socks

color **black**

size **35/38 - 39/42 - 43/46**

composition polypropylene, polyamide, elastane (Lycra)

weight **heavy** •••

made in Italy

Brio heavy socks are made with flat seams and low density reinforcements to offer maximum comfort in all situations of use. In addition to the functional details - such as the asymmetrical anatomical insole to ensure natural ergonomics in the points of greatest relief - a reinforcement in the tibial area is added, designed to stimulate the microcirculatory system.

DESIGN HIGHLIGHTS //////

- flat seams
- low density reinforcements in the insole
- toe and heel in polypropylene to reduce friction
- differentiated anatomical right-left footbed
- tibial reinforcement

- high performance Dryarn microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 40°C by turning the sock inside-out



To complete the outfit:



T202 (p.27)



C101 (p.33)







