



spark

I've got you over my skin

2026 **product catalogue**

Spark, a part of you

Historical brand of motorcycle clothing accessories, SPARK is the Italian twinkle of technical undergarment, designed and built for all sports practices - daily or extreme. SPARK not only protects you: it accompanies you and contains you. In your energy, in your outdoor activities, when you go and when you come back, when you want and where you want. Until it becomes part of you.

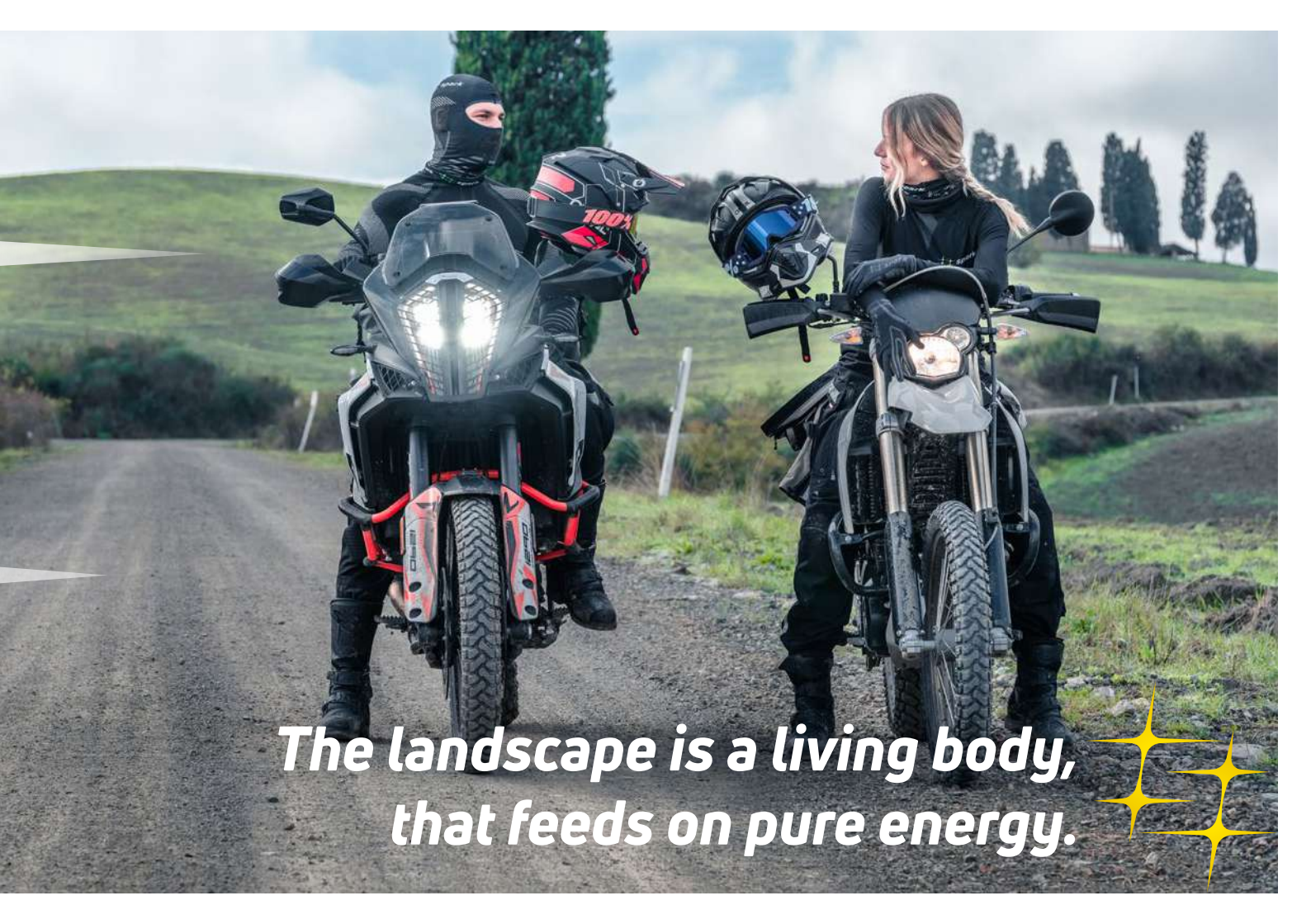


It's all right here under

SPARK products have only one goal: to be forgotten once worn. That's why the Made in Italy design modulates the technology according to the practicality of use, at the service of the well-being of man and woman in sport and in everyday life. The lightness of the materials and the protection they guarantee cancel the feeling of wearing them, turning the SPARK garments into a second skin.

SPARK. I've got you over my skin.





***The landscape is a living body,
that feeds on pure energy.***

Fabric's weight guide

ULTRALIGHT



- Designed for extremely hot seasons.
- Super thin technical fabrics (usually micro-mesh fabric).
- Dry feeling on the skin.
- Pleasant freshness on the skin.
- Designed not to absorb sweat and unpleasant smell.

LIGHT



- Designed for warm season and mid-season.
- Light weight technical fabrics.
- Dry feeling on the skin.
- Technical barrier against summer and spring temperatures.
- Designed not to absorb sweat and unpleasant smell.

MEDIUM



- Designed for all seasons.
- Made of technical fibres that insulate the body from external temperatures.
- Dry feeling on the skin.
- Designed not to absorb sweat and unpleasant smell.

HEAVY



- Perfect for the winter season and cold temperatures.
- Technical barrier against the cold.
- Dry feeling on the skin.
- Designed not to absorb sweat and unpleasant smell.

Ultralight

Light

Medium

Heavy

Temperature °C

-10

0

10

20

30

40

*Recommended temperatures are indicative and depend on the person's body sensitivity.
The perception also varies according to the layers worn over the technical underwear.*

Size guide

Spark products that are available in multiple sizes follow two different logics:

- **Seamless products** available in four sizes (double sizes thanks to excellent elasticity) - XS/S, M/L, XL/XXL, 3XL/4XL
- **Fabric products** available in six sizes - XS, S, M, L, XL, XXL.

Below you can find the size that's right for you, based on your body weight and height.

SEAMLESS PRODUCTS

	Height in cm				
	150-160	160-170	170-180	180-190	190-200
40	XS/S	XS/S	M/L	-	-
50	XS/S	XS/S	M/L	-	-
60	XS/S	XS/S	M/L	M/L	-
70	M/L	M/L	M/L	XL/XXL	XL/XXL
80	M/L	M/L	M/L	XL/XXL	XL/XXL
90	M/L	M/L	M/L	XL/XXL	3XL/4XL
100	M/L	XL/XXL	XL/XXL	XL/XXL	3XL/4XL
110	XL/XXL	XL/XXL	XL/XXL	3XL/4XL	3XL/4XL
120	-	XL/XXL	3XL/4XL	3XL/4XL	3XL/4XL
130	-	-	3XL/4XL	3XL/4XL	3XL/4XL

FABRIC PRODUCTS

	Height in cm										
	150	155	160	165	170	175	180	185	190	195	200
50	XS	XS	XS	XS	S	S	-	-	-	-	-
55	XS	XS	XS	S	S	M	-	-	-	-	-
60	XS	XS	S	S	M	M	L	-	-	-	-
65	XS	S	S	M	M	M	L	L	-	-	-
70	S	S	M	M	M	L	L	XL	XL	XXL	-
75	S	M	M	M	L	L	XL	XL	XXL	XXL	XXL
80	M	M	M	L	L	L	XL	XL	XXL	XXL	XXL
85	-	M	L	L	XL	XL	XL	XXL	XXL	XXL	XXL
90	-	-	L	XL	XL	XL	XXL	XXL	XXL	XXL	-
95	-	-	-	XL	XL	XXL	XXL	XXL	XXL	-	-
100	-	-	-	-	XXL	XXL	XXL	XXL	XXL	-	-



mono's

THE SINGLE-SEAM UNDER-HELMET BY SPARK

mono's balaclavas by Spark are made with Seamless technology for maximum comfort in a technical garment that combines design and ergonomics for everyday use.

No labels or sewn edges, no points of friction, no thickness on the skin.

Optimal adherence to the line of the head and neck. Excellent breathability thanks to the mesh windows on nose, mouth and ears. One size and optimal fit for everyone thanks to the variations of the knit stitches in the adherence areas of the garment.

THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUAFIL

ØSeam
totally seamless



**To complete
the outfit:**



SC003 (p.37)

mono's **Zero ultralight** SC001

typology	<i>totally seamless balaclava</i>
color	<i>black</i>
size	<i>one size</i>
composition	<i>polipropilene, poliammide, polyurethane, elastane (Lycra)</i>
weight	<i>ultralight</i> ○○○ <i>made in Italy</i>

The Zero Balaclava in Dryarn microfibre is designed and made with the most innovative textile technologies. Thanks to the complete absence of seams, this ultralight balaclava, provides a unique sensation of comfort, eliminating any friction and discomfort when wearing the helmet.

Even after many hours of wearing, it guarantees maximum comfort and avoids annoying irritations, marks on the skin or pressure on the head caused by thick seams. Dryarn fabric ensures always dry skin and extremely fast drying.

DESIGN HIGHLIGHTS

- ▶ totally seamless
- ▶ perforated fabric on nose and mouth to avoid glasses fogging and on the ears to improve acoustic perception
- ▶ neck tight ergonomic design
- ▶ unrivaled fit and comfort

TECH SPECS

- ▶ high performance ***Dryarn*** microfiber
- ▶ isothermal, hypoallergenic and breathable
- ▶ quick drying, machine washable at 30°C

mono's **Zero heavy** SC002

typology	<i>totally seamless balaclava</i>
color	<i>black</i>
size	<i>one size</i>
composition	<i>polipropilene, poliammide, polyurethane, elastane (Lycra)</i>
weight	<i>heavy ●●●</i>
	<i>made in Italy</i>

The Zero Balaclava in Dryarn microfibre is designed and made with the most innovative textile technologies. Thanks to the complete absence of seams, this balaclava designed for colder temperatures, provides a unique sensation of comfort, eliminating any friction and discomfort when wearing the helmet. Even after many hours of wearing, it guarantees maximum comfort and avoids annoying irritations, marks on the skin or pressure on the head caused by thick seams. Dryarn fabric ensures always dry skin and extremely fast drying.

DESIGN HIGHLIGHTS

- ▶ totally seamless
- ▶ perforated fabric on nose and mouth to avoid glasses fogging and on the ears to improve acoustic perception
- ▶ neck tight ergonomic design
- ▶ unrivaled fit and comfort

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, hypoallergenic and breathable
- ▶ quick drying, machine washable at 30°C



THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUAFIL

ØSeam
totally seamless

THE FEEL GOOD MICROFIBRE
Dryarn
 BY AQUAFIL

**To complete
 the outfit:**



T202 (p.31)



MA600 (p.43)



SP700 (p.55)



CZ700-703
 (p.73-74)



mono's **Brio** S506

typology	single-seam balaclava
color	anthracite
size	one size
composition	polypropylene, polyamide, elastane (Lycra)
weight	medium ●●○
	made in Italy

Brio is a balaclava designed to give maximum comfort thanks to the total absence of additional seams, hems or labels. The extended texture of 3D knit stitches guarantees optimal ergonomics in the points of greatest grip. The design is combined with the versatility of use in all seasons thanks to the thermal insulation that allows use in both heat and cold.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ no stitched hems or labels
- ▶ knit stitches in 3D
- ▶ perforated fabric on nose and mouth to eliminate condensation and on the ears to improve acoustic perception
- ▶ neck tight ergonomic design

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying, machine washable at 30°C

mono's **Confy** S508

typology	single-seam balaclava
color	black
size	one size
composition	recycled polyamide
weight	ultralight ○○○
	made in Italy

The Confy balaclava is the result of an innovation in fabrics that revolutionizes the functionality and design of a technical garment. Thanks to the special ØSeam technology, the Confy balaclava is run-proof and guarantees total tightness and resistance of the weft to any type of stress. The ultra-flat single seam and the absence of sewn hems combined with a snug elasticity make it highly performing for all athleisure activities. The lightweight and breathable fabric keeps the garment cool and dry even in extreme heat environments.

DESIGN HIGHLIGHTS

- ▶ warp-knit fabric made with ØTear technology
- ▶ no stitched hems or labels
- ▶ perforations extended over the entire head for breathability and heat expulsion
- ▶ perforated fabric on nose and mouth to eliminate condensation and on the ears to improve acoustic perception
- ▶ neck tight ergonomic design

TECH SPECS

- ▶ ØWaste fabric in 100% recycled polyamide
- ▶ isothermal, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C



ØTear
warp-knitted

ØWaste
100% regenerated



THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUAFIL

mono's **Ergy** S509

typology	single-seam balaclava
color	anthracite
size	one size
composition	polypropylene, polyamide, elastane (Lycra)
weight	ultralight ○○○
made in Italy	

The Ergy balaclava in Dryarn responds to the need to offer a feeling of lightness and freshness, wrapping the head in total comfort and ergonomics. The microperforated design of the fabric made with Seamless technology and without hems allows the Ergy balaclava to keep the inside of the helmet dry and cool in hot weather.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ no stitched hems or labels
- ▶ fabric with micro-perforated texture thanks to differentiated knit stitches
- ▶ perforated fabric on the mouth to eliminate condensation and on the ears to improve acoustic perception
- ▶ neck tight ergonomic design

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying, machine washable at 30°C

mono's Rally S510

typology	single-seam balaclava
color	black
size	one size
composition	polipropilene, poliammide, elastam
weight	light ●○○○
	made in Italy

The Rally balaclava in Dryarn microfibre is designed for warm temperatures and mid-seasons. It insulates the head from external heat and high temperatures keeping you cool and dry.

Thanks to the single ultra-thin central seam and its perfect ergonomics, the Rally balaclava can be worn for several hours in maximum comfort and without causing any skin irritation.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ no stitched hems or labels
- ▶ fabric with micro-perforated texture thanks to differentiated knit stitches
- ▶ perforated fabric on nose and mouth to prevent condensation and on the ears to improve acoustic perception
- ▶ neck tight ergonomic design

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C



THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUAFIL

**To complete
the outfit:**



T205 (p.32)



C102 (p.38)

merinoWool
natural thermocomfort



**To complete
the outfit:**



T206 (p.33)



C103 (p.41)



MA621 (p.52)



SP710 (p.60)

mono's **Giau** S511

typology	single-seam balaclava
color	mélange gray
size	one size
composition	merino wool, polypropylene, elastane (Lycra)
weight	heavy ●●●
made in Italy	

The Giau balaclava in merino wool is perfect for protecting head and neck against low temperatures. This fine wool along with the top-quality technical fibres utilised provide an extremely comfortable and pleasant fit and feel on the skin preventing any itchiness and irritation.

The 3D knit stitches on the back of the Giau balaclava improve adherence to the neck providing superior ergonomics. A thin layer of Dryarn microfibre on the inside of the balaclava guarantees dry skin in any situation.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ no stitched hems or labels
- ▶ 3D zone fabric
- ▶ ergonomic design for superior neck adherence

TECH SPECS

- ▶ Merino wool fabric + high performance **Dryarn** microfiber inside
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying, machine washable at 30°C

mono's **Camo** S507

typology	single-seam balaclava
color	black/dark green
size	one size
composition	polypropylene, polyamide, elastane (Lycra)
weight	medium ●●○
	made in Italy

A balaclava designed for those who want a technical garment without giving up the pleasure of style. With a black and green camouflage pattern, the comfort and practicality of the Camo balaclava perfectly match the ergonomics and design with the versatility of use in all seasons, thanks to the thermal insulation that allows use both in hot weather than with the cold.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ no stitched hems or labels
- ▶ perforated fabric on nose and mouth to eliminate condensation and on the ears to improve acoustic perception
- ▶ neck tight ergonomic design

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying, machine washable at 30°C



THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUATIL

THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUAFIL



**To complete
the outfit:**



MA622 (p.46)



SP711 (p.63)

mono's **Blazy** S512

typology	single-seam balaclava
color	black/anthracite
size	one size
composition	polypropylene, elastane (Lycra)
weight	medium ●●○
	made in Italy

The Blazy 4 Seasons balaclava is designed to accompany you all year round, in any situation. The 3D knit zones enhance breathability, ensuring a constant feeling of dryness and comfort.

Its advanced thermoregulating structure shields from both cold and heat, maintaining optimal head temperature even during sudden climate changes. A versatile and functional balaclava for every season.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ 3D zone fabric
- ▶ perforated fabric on nose and mouth
- ▶ neck tight ergonomic design

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 40°C

mono's **Diablo** S500

typology	single-seam balaclava
color	black
size	one size
composition	polypropylene, polyamide, elastane (Lycra)
weight	medium ●●○
	made in Italy

The Diablo balaclava is designed to give a technical garment a note of distinction. The design of the Diablo balaclava enhances ergonomics to ensure maximum comfort and practicality in everyday use. Versatility of use is ensured in all seasons thanks to the thermal insulation that allows use in both hot and cold weather.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ no stitched hems or labels
- ▶ perforated fabric on nose and mouth to eliminate condensation and on the ears to improve acoustic perception
- ▶ neck tight ergonomic design

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C



THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUATIL



▲ S505

▲ S502

THE FEEL GOOD MICROFIBRE
Dryarn
 BY AQUATEL

mono's **Spider** S502-S505

typology	single-seam balaclava
color	black/fluo and black/white
size	one size
composition	polypropylene, polyamide, elastane (Lycra)
weight	medium ●●○
	made in Italy

The Spider balaclava is designed for those looking for a technical garment with a recognizable character. Seamless technology gives the Spider balaclava total ergonomics to ensure practicality and comfort in everyday use. The design is combined with the versatility of use in all seasons thanks to the thermal insulation that allows use in both heat and cold.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ no stitched hems or labels
- ▶ perforated fabric on nose and mouth to eliminate condensation and on the ears to improve acoustic perception
- ▶ neck tight ergonomic design

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C

mono's **Devil** S503-S504

typology	single-seam balaclava
color	black/red and black/fluo
size	one size
composition	polypropylene, polyamide, elastane (Lycra)
weight	medium ●●○
	made in Italy

A balaclava for those who want a technical garment with a strong and recognizable personality. With a red or fluo-on-black pattern, the ergonomics and comfort of the Devil balaclava are ensured together with the versatility of use in all seasons thanks to the thermal insulation that allows it to be used in both heat and cold.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ no stitched hems or labels
- ▶ perforated fabric on nose and mouth to eliminate condensation and on the ears to improve acoustic perception
- ▶ neck tight ergonomic design

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C

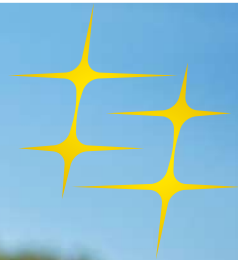
THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUATEL



▲ S503

▲ S504

***On your skin,
I will become a part of you.***





soto's

THE CLASSIC UNDER-HELMET BY SPARK

soto's balaclavas by Spark is the essential complement to all-season daily technical clothing for those looking for a durable and resistant garment.

Thanks to the flat seams and the selection of technical materials, soto's balaclava boast comfort, ergonomics and excellent fit. With a great variety of materials for all tastes and seasons: from cotton to silk, from microfleece to modal to natural and recycled microfibres.



**To complete
the outfit:**



MA612 (p.45)



SP705 (p.59)



soto's **Recy** S106

typology	classic balaclava
color	black
size	one size
composition	recycled polyamide, elastane (Lycra), polyester
weight	heavy ●●●
	made in Italy

The Recy balaclava is the eco-techno garment made with 100% regenerated yarn. Resistant and durable, Recy is suitable for cold seasons thanks to its high thermal insulation characteristics. The mesh on the nose and mouth and the internal raising that makes the fabric soft and comfortable offer the Recy optimal comfort and fit.

DESIGN HIGHLIGHTS

- ▶ flat seams with contrasting color
- ▶ polyester net on nose and mouth
- ▶ internal raising
- ▶ ergonomic cut

TECH SPECS

- ▶ ØWaste fabric in 100% recycled polyamide
- ▶ resistance to pilling and abrasion
- ▶ antibacterial treatment
- ▶ isothermal, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C

soto's **Stivy+** SW2

typology	windproof maxi balaclava
color	black
size	one size
composition	cotton, elastane (Lycra), polyester
weight	heavy ●●●
	made in Italy

The Stivy+ balaclava is designed to offer front and rear thermal and wind protection, extending to the chin, throat, neck, chest and shoulders. Made of a mix of isothermal materials that guarantee insulation in all low-temperature environmental situations, the Stivy+ balaclava is equipped with a stretch cotton insert in the areas of greatest grip, to allow the natural dissipation of heat and humidity.

DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ elastic under the chin
- ▶ extended wind protection on chin, throat, neck, chest, shoulders

TECH SPECS

- ▶ ØWind trilaminate windproof fabric with microfleece inside
- ▶ stretch cotton in the grip areas and on the nose/mouth
- ▶ isothermal, hypoallergenic and breathable
- ▶ machine washable at 30°C



ØWind
windproof

**To complete
the outfit:**



MAW1 (p.44)



SPW1 (p.56)

ØWind
windproof

**To complete
the outfit:**



MAW1 (p.44)



SPW1 (p.56)



soto's **Stivy** SW1

typology	windproof balaclava
color	black
size	one size
composition	cotton, elastane (Lycra), polyester
weight	heavy ●●●
	made in Italy

The Stivy balaclava is the accessory designed to offer high wind protection on the chin, throat and neck. Made of a mix of isothermal materials that guarantee windproof insulation in all low-temperature environmental situations, the Stivy balaclava is equipped with a stretch cotton insert in the areas of greatest grip, to allow the natural dissipation of heat and humidity.

DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ elastic under the chin
- ▶ windproof protection on chin, throat and neck

TECH SPECS

- ▶ ØWind trilaminate windproof fabric with microfleece inside
- ▶ stretch cotton in the grip areas and on the nose/mouth
- ▶ isothermal, hypoallergenic and breathable
- ▶ machine washable at 30°C

soto's **Lario** S108

typology	classic balaclava
color	black
size	one size
composition	silk, viscose, elastane (Lycra)
weight	light ●○○
	made in Italy

The Lario balaclava is an all-season garment made of silk, designed for everyday use. It offers excellent isothermal protection thanks to the composition in an exclusive mélange of natural and technical fibers. Comfort and fit are guaranteed by an ergonomic cut with flat seams.

DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ ergonomic cut

TECH SPECS

- ▶ isothermal, hypoallergenic and breathable
- ▶ machine washable at 30°C





**To complete
the outfit:**



MA609-611
(p.53)



SP704 (p.58)



ST801 (p.66)



soto's **Fresh+** S105

typology	classic balaclava
color	black
size	one size
composition	polyamide, elastane (Lycra)
weight	ultralight ○○○
made in Italy	

The Fresh+ balaclava is made of very resistant and lightweight materials. Convenient to use in hot weather, it dries quickly and meets the need for lightness and freshness. The two flat seams on the front guarantee ergonomics and comfort. The breathable hyper-perforated fabric allows the Fresh+ balaclava to maintain a constant temperature even in environmental situations of extreme heat.

DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ ergonomic cut
- ▶ two front seams for comfort on the nose and mouth

TECH SPECS

- ▶ ØHeat perforated technical fabric with very high breathability
- ▶ isothermal, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C

soto's **Igor** S104

typology **classic balaclava**

color **black**

size **one size**

composition **microfleece**

weight **heavy ●●●**

made in Italy

The Igor balaclava is a winter garment designed for everyday use. It offers excellent thermal protection thanks to the exclusive microfleece composition and a high coefficient of comfort and wearability given by the use of flat seams and an ergonomic cut.

DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ ergonomic cut

TECH SPECS

- ▶ isothermal, hypoallergenic and breathable
- ▶ machine washable at 30°C



**To complete
the outfit:**



T204 (p.34)



soto's **Mixx** S102

typology	classic balaclava
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color	black
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size	one size
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composition	cotton, modal
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weight	light ●○○
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made in Italy

The Mixx balaclava is the essential accessory to use every day. Resistant and durable thanks to the composition in natural fibers, the ergonomic cut and the flat seams offer the Mixx optimal comfort and fit.

DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ ergonomic cut

TECH SPECS

- ▶ isothermal, hypoallergenic and breathable
- ▶ machine washable at 30°C

soto's **Eco** S100

typology	classic balaclava
color	black
size	one size
composition	cotton, elastane (Lycra)
weight	medium ●●○
	made in Italy

The Eco balaclava, made of cotton, is the essential accessory for daily use in all seasons. It offers excellent thermal insulation thanks to the stretch cotton composition, as well as optimal comfort and fit guaranteed by an ergonomic cut with flat seams.

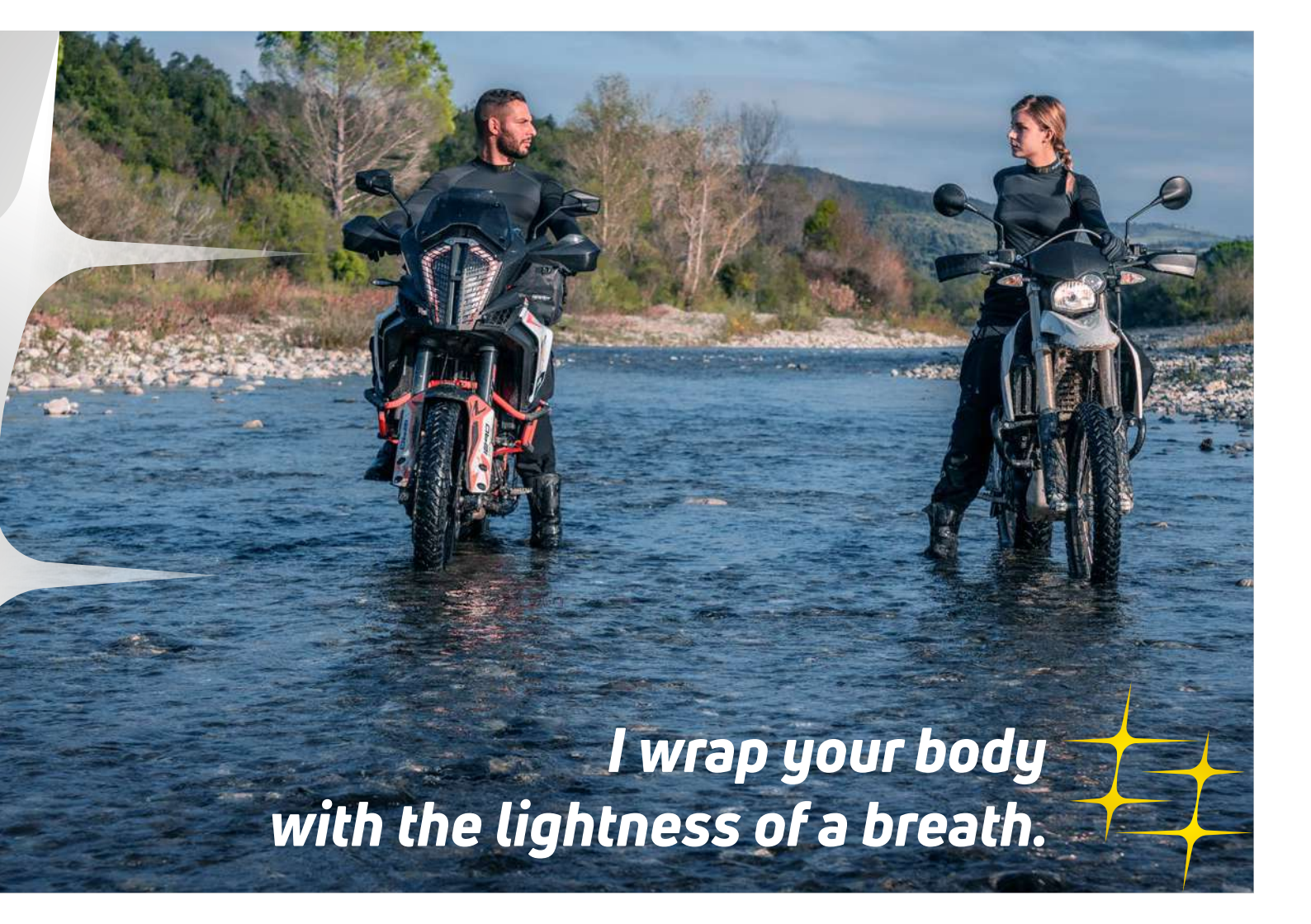
DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ ergonomic cut

TECH SPECS

- ▶ isothermal, hypoallergenic and breathable
- ▶ machine washable at 30°C





***I wrap your body
with the lightness of a breath.***



A woman with blonde hair, wearing a black long-sleeved shirt and black cargo pants, is kneeling on a rocky riverbank. She is cupping her hands together and drinking water from the river. The background shows a river flowing over rocks with a forested hillside in the distance.

golia's

THE THERMAL NECK WARMER BY SPARK

golia's neck warmer by Spark is a multipurpose daily accessory, to be worn to protect the neck and head.

All-season comfort thanks to a range of natural and technical materials. Flat seams or Seamless technology without seams for absolute ergonomics. Optimal breathability and quick drying for uncompromising usability.

THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUAFIL

**To complete
the outfit:**



S506 (p.9)



C101 (p.39)



MA600 (p.43)



SP700 (p.55)



CZ700-703
(p.73-74)



golia's **Brio** T202

typology	seamless tubular neck warmer
color	anthracite
size	one size
composition	polypropylene, polyamide, elastane (Lycra)
weight	medium ●●○
	made in Italy

The Brio neck warmer responds to a single need: to protect the neck, leaving the feeling of having nothing on the skin. Thanks to Seamless technology, comfort and ergonomics are at the top, and practicality translates into a 3D design that allows double use also as a headgear.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ no stitched hems or labels
- ▶ knit stitches in 3D
- ▶ double use on neck and head

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C

golia's **Rally** T205

typology	seamless tubular neck warmer
color	black
size	one size
composition	polypropylene, polyamide, elastane (Lycra)
weight	light ●○○
	made in Italy

The Rally neck warmer in Dryarn microfibre offers exceptional wind protection insulating from external temperatures.

Especially designed for those practicing activities subject to temperature shifts, the Rally neck warmer is excellent at protecting the neck from perceiving those shifts.

The high performance Dryarn fibre keeps your skin dry whilst also making the garment extremely quick drying.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ no stitched hems or labels
- ▶ double use on neck and head

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C



THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUATIL

**To complete
the outfit:**



S510 (p.12)



C102 (p.38)

merinoWool
natural thermocomfort



**To complete
the outfit:**



S511 (p.13)



C103 (p.41)



MA621 (p.52)



SP710 (p.60)

golia's **Giau** T206

typology	seamless tubular neck warmer
color	mélange gray
size	one size
composition	merino wool, polypropylene, elastane (Lycra)
weight	heavy ●●●
	made in Italy

The Giau neck warmer in merino wool is perfect for protecting your neck against low temperatures providing you with warmth in the coldest months. This fine wool along with the top-quality technical fibres utilised provide an extremely comfortable and pleasant fit and feel on the skin preventing any itchiness and irritation.

A thin layer of Dryarn microfibre on the inside of the Giau neck warmer guarantees dry skin in any situation.

DESIGN HIGHLIGHTS

- Seamless technology
- no stitched hems or labels
- 3D zone fabric
- double use on neck and head

TECH SPECS

- Merino wool fabric + high performance **Dryarn** microfiber inside
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying, machine washable at 30°C

golia's **Igor** T204

typology **tubular neck warmer**

color **black**

size **one size**

composition **microfleece**

weight **heavy ●●●**

made in Italy

Igor is a winter neck warmer designed for everyday use. It offers excellent thermal protection thanks to the exclusive microfleece composition and a high comfort coefficient. The use of flat seams and an ergonomic cut allow for an excellent fit even as a headgear.

DESIGN HIGHLIGHTS

- ▶ double use on neck and head

TECH SPECS

- ▶ isothermal, hypoallergenic and breathable
- ▶ machine washable at 30°C



**To complete
the outfit:**



S104 (p.26)



golia's **Modì** T201

typology	tubular neck warmer
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color	black
-------	--------------

size	one size
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composition	cotton, modal
-------------	----------------------

weight	light ●○○
--------	------------------

made in Italy

Modì is a tubular neck warmer suitable for daily use. Resistant and durable thanks to the composition in natural fibers, the ergonomic cut and the single-stitching offer Modì optimal comfort and fit even when worn as a headgear.

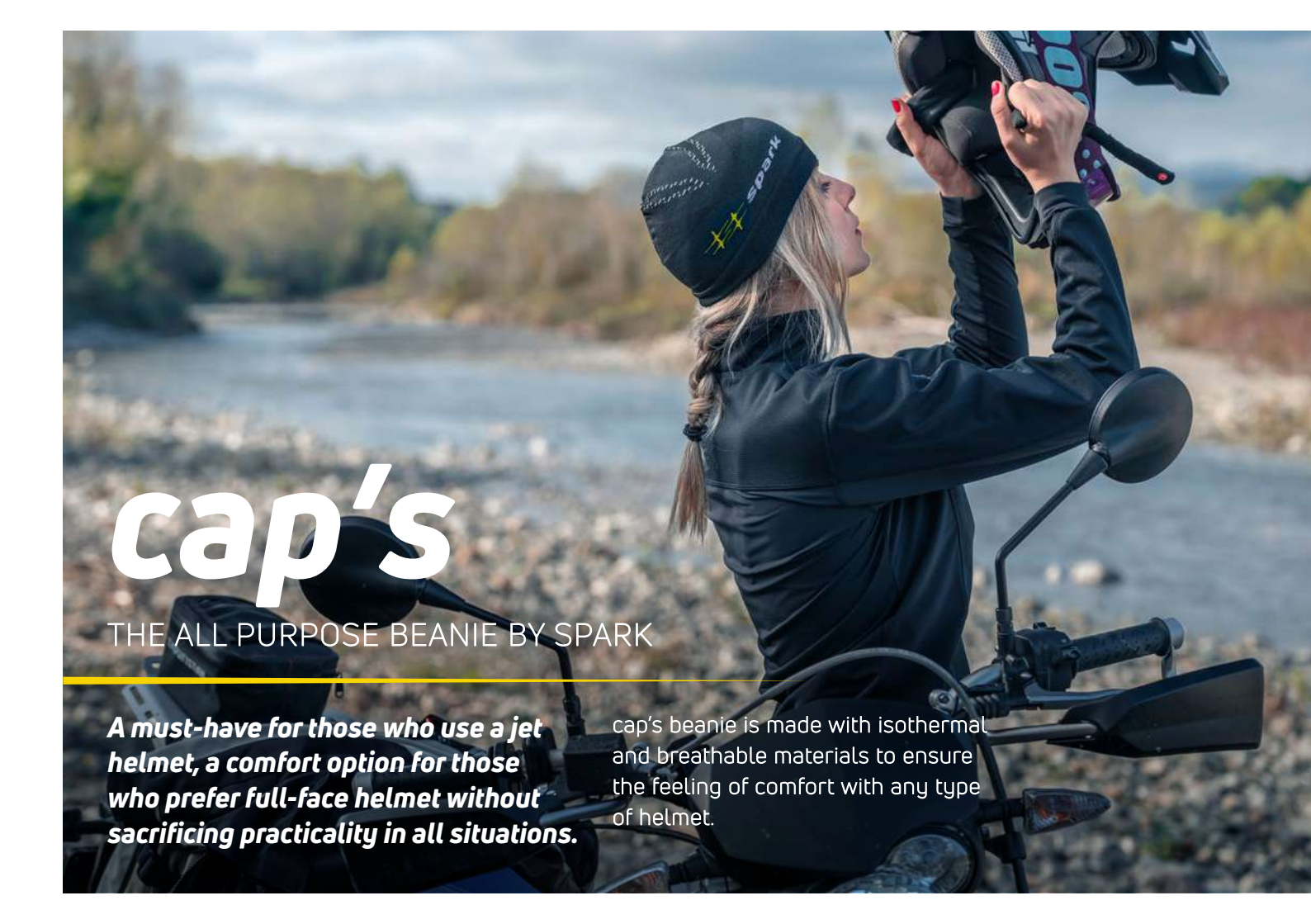
DESIGN HIGHLIGHTS //

▶ double use on neck and head

TECH SPECS //

▶ isothermal, hypoallergenic and breathable

▶ machine washable at 30°C



cap's

THE ALL PURPOSE BEANIE BY SPARK

A must-have for those who use a jet helmet, a comfort option for those who prefer full-face helmet without sacrificing practicality in all situations.

cap's beanie is made with isothermal and breathable materials to ensure the feeling of comfort with any type of helmet.

THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUATEL

ØSeam
totally seamless



cap's **Zero** SC003

typology	under helmet totally seamless beanie
color	black
size	one size
composition	polipropilene, poliammide, polyurethane, elastane (Lycra)
weight	medium ●●○
	made in Italy

The under-helmet Zero beanie in Dryarn microfiber is designed and made with the most innovative textile technologies. Thanks to the complete absence of seams, this beanie, provides a unique sensation of comfort, eliminating any friction and discomfort when wearing the helmet. Even after many hours of wearing, it guarantees maximum comfort and avoids annoying irritations, marks on the skin or pressure on the head caused by thick seams. Dryarn fabric ensures always dry skin and extremely fast drying.

DESIGN HIGHLIGHTS

- ▶ totally seamless technology
- ▶ no stitched hems or labels
- ▶ unrivaled fit and comfort

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C

**To complete
the outfit:**



SC001 (p.7)



SC002 (p.8)

cap's **Rally** c102

typology	under-helmet seamless beanie
color	black
size	one size
composition	polypropylene, polyamide, elastane (Lycra)
weight	light ●○○
	made in Italy

The under-helmet Rally beanie in Dryarn microfibre is a must-have for all hot or mid-season activity. Thanks to the breathable property of this fabric, the Rally beanie prevents that annoying feeling of wetness on the skin and scalp keeping you cool and dry. This antibacterial material also protects your helmet preventing the absorption of unpleasant smells.

DESIGN HIGHLIGHTS

- Seamless technology
- no stitched hems or labels

TECH SPECS

- high performance **Dryarn** microfiber
- isothermal, antibacterial, hypoallergenic and breathable
- quick drying
- machine washable at 30°C



**To complete
the outfit:**



S510 (p.12)



T205 (p.32)

THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUIL



**To complete
the outfit:**



T202 (p.31)



MA600 (p.43)



SP700 (p.55)



CZ700-703
(p.73-74)

cap's **Brio** C101

typology	under helmet single-seam beanie
color	anthracite
size	one size
composition	polypropylene, polyamide, elastane (Lycra)
weight	medium ●●○
	made in Italy

The Brio beanie is designed as a high performance technical accessory. Comfort and ergonomics are guaranteed by Seamless technology and flat seams. The 3D design of the knit stitches and the hypoallergenic microfiber also allow excellent breathability and natural heat dissipation.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ no stitched hems or labels
- ▶ knit stitches in 3D

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C

cap's **Cocuzza** C100

typology	under helmet beanie
color	black
size	one size
composition	cotton, elastane (Lycra)
weight	light ●○○ made in Italy

The Cocuzza beanie is made of stretch cotton to give life to an essential accessory for everyday use in all seasons. With excellent thermal insulation and an optimal fit guaranteed by the ergonomic cut with flat seams.

DESIGN HIGHLIGHTS

- ▶ flat seams

TECH SPECS

- ▶ isothermal, hypoallergenic and breathable
- ▶ machine washable at 30°C



merinoWool
natural thermocomfort



**To complete
the outfit:**



S511 (p.13)



T206 (p.33)



MA621 (p.52)



SP710 (p.60)

cap's **Giau** C103

typology	under helmet single-seam beanie
color	mélange gray
size	one size
composition	merino wool, polypropylene, elastane (Lycra)
weight	heavy ●●●
	made in Italy

The under-helmet Giau beanie in merino wool is perfect for protecting your head against low temperatures during the coldest months. This fine wool along with the top-quality technical fibres utilised provide an extremely comfortable and pleasant fit and feel on the skin preventing any itchiness and irritation.

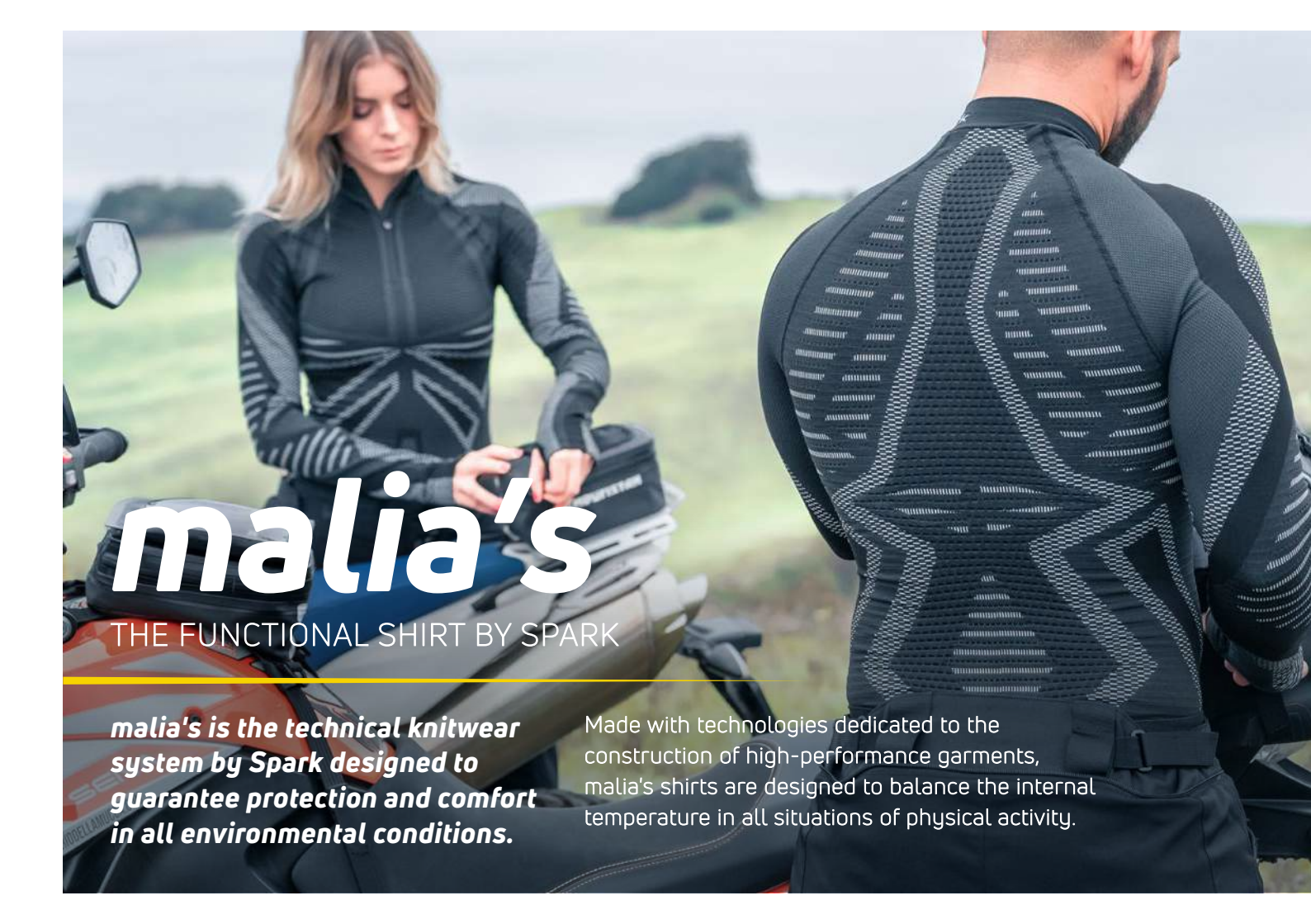
A thin layer of Dryarn microfibre on the inside of the under-helmet Giau beanie guarantees dry skin in any situation.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ no stitched hems or labels

TECH SPECS

- ▶ Merino wool fabric + high performance **Dryarn** microfiber inside
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying, machine washable at 30°C



The image shows a woman and a man in a field. The woman is on the left, looking down at a motorcycle. She is wearing a black long-sleeved shirt with grey geometric patterns. The man is on the right, seen from the back, wearing a similar black long-sleeved shirt with grey patterns. The background is a grassy field with some trees in the distance. The text 'malia's' is overlaid in large white letters, and 'THE FUNCTIONAL SHIRT BY SPARK' is below it. At the bottom, there are two columns of text describing the shirt's features.

malia's

THE FUNCTIONAL SHIRT BY SPARK

malia's is the technical knitwear system by Spark designed to guarantee protection and comfort in all environmental conditions.

Made with technologies dedicated to the construction of high-performance garments, malia's shirts are designed to balance the internal temperature in all situations of physical activity.

THE FEEL GOOD MICROFIBRE
Dryarn
 BY AQUATIL



**To complete
the outfit:**



S506 (p.9)



T202 (p.31)



C101 (p.39)



SP700 (p.55)



CZ700-703
(p.73-74)

malia's **Brio** MA600

typology	unisex long sleeve shirt
color	anthracite
size	XS/S - M/L - XL/XXL
composition	polypropylene, polyamide, elastane (Lycra)
weight	heavy ●●●
	made in Italy

The Brio technical shirt is made with Seamless technology to give maximum comfort. The extended texture of 3D knit stitches also ensures optimal ergonomics in the points of greatest grip. The design of functional details such as the buttonhole at the cuff and the zip cover on the neck contributes to versatility of use in all situations of high performance use.

DESIGN HIGHLIGHTS

- ▶ no seams on the sides thanks to Seamless technology
- ▶ 3D structure fabric
- ▶ raglan sleeve
- ▶ zip with zip cover on the neck
- ▶ breathable micro-mesh openings
- ▶ long cuff with thumb hole

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying, machine washable at 30°C

malia's **Stivy** MAW1

typology	unisex long sleeve windproof shirt
color	black
size	<i>XS - S - M - L - XL - XXL and more on request</i>
composition	<i>polyamide, elastane (Lycra), polyester</i>
weight	<i>heavy ●●●</i>
	<i>made in Italy</i>

The Stivy windproof technical shirt is a garment designed to offer high protection over the entire trunk. Made of ØWind windproof isothermal material with wrapping inserts around the hips, back and arms, the Stivy shirt is the perfect garment in all low-temperature environmental conditions. The flat seams and the zip ensure comfort and optimal fit.

DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ zip with zip cover on the neck
- ▶ wind protection on chest, abdomen, neck, shoulders and arms
- ▶ sleeve with elastic thumb stop

TECH SPECS

- ▶ ØWind trilaminate windproof fabric with microfleece inside
- ▶ micro-spotted stretch fabric on hips, back and back of the sleeves
- ▶ isothermal, hypoallergenic and breathable
- ▶ machine washable at 30°C



ØWind
windproof

**To complete
the outfit:**



SW2 (p.22)



SW1 (p.23)



SPW1 (p.56)



**To complete
the outfit:**



S106 (p.21)



SP705 (p.59)

malia's **Recy** MA612

typology	unisex long sleeve shirt
color	black
size	<i>XS - S - M - L - XL - XXL and more on request</i>
composition	<i>recycled polyamide, elastane (Lycra)</i>
weight	heavy ●●●
	<i>made in Italy</i>

The Recy technical shirt is the eco-techno garment made with 100% regenerated yarn. Resistant and durable, Recy is suitable for cold seasons thanks to its high thermal insulation characteristics. The flat seams and the internal raising that makes the fabric soft and comfortable offer Recy shirt optimal comfort and fit.

DESIGN HIGHLIGHTS

- ▶ flat seams with contrasting color
- ▶ internal raising
- ▶ raglan sleeve
- ▶ soft and comfortable fit

TECH SPECS

- ▶ ØWaste fabric in 100% recycled polyamide
- ▶ resistance to pilling and abrasion
- ▶ antibacterial treatment
- ▶ isothermal, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C

malia's **Blazy** MA622

typology	unisex long sleeve shirt
color	black/anthracite
size	XS/S - M/L - XL/XXL - 3XL/4XL
composition	polypropylene, elastane (Lycra)
weight	medium ●●○
	made in Italy

The Blazy 4 Seasons shirt is designed to accompany you all year round, in any situation. The 3D knit structure enhances breathability and provides a pleasant feeling of dryness and comfort. Thanks to its special thermoregulating construction, it provides insulation from both cold and heat, offering constant protection even during sudden changes in temperature. A highly versatile, functional layer designed for every season.

DESIGN HIGHLIGHTS

- ▶ no seams on the sides thanks to Seamless technology
- ▶ 3D structure fabric
- ▶ raglan sleeve
- ▶ breathable micro-mesh openings

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 40°C



THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUATIL

**To complete
the outfit:**



S512 (p.15)



SP711 (p.63)

▼ MA625



THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUAFIL

**To complete
the outfit:**



SP713 (p.61)

▲ MA624

malia's **Sunny+** MA624-625

typology	unisex long sleeve and short sleeve shirt
color	black
size	XS/S - M/L - XL/XXL - 3XL/4XL
composition	polypropylene, elastane (Lycra)
weight	ultralight ○○○
	made in Italy

Sunny+ shirt is made with Seamless technology to offer the maximum comfort in all technical performance situations. Thanks to the ultra-thin fabric and micronetting, the Sunny+ shirt gives a feeling of freshness and lightness on the skin. The high performance Dryarn fiber also provides great breathability, excellent heat dissipation capacity and quick drying.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ raglan sleeve
- ▶ ultra-thin fabric and micro-mesh

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 40°C

malia's **Bluby** MA613-MA614-MA615-MA616-MA617-MA618

▼ MA616

typology	unisex long sleeve and short sleeve shirt
color	black, blue and grey
size	XS/S - M/L - XL/XXL - 3XL/4XL
composition	polypropylene, polyamide, elastane (Lycra)
weight	light ●○○
	made in Italy

Bluby shirt is made with Seamless technology to offer the maximum comfort in all times. Thanks to the high performance Dryarn fiber, the Bluby shirt offers excellent heat dissipation capacity and quick drying. The micronetted on the back and abdomen provides great breathability and the ultra-thin seams prevent any discomfort or irritation.

DESIGN HIGHLIGHTS

- ▶ no seams on the sides thanks to Seamless technology
- ▶ raglan sleeve
- ▶ micro-mesh in the back and abdomen
- ▶ 3D structure fabric on elbows (MA613-MA614-MA615)

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying, machine washable at 30°C

THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUATEL



▲ MA613



▲ MA614

▼ MA617



▲ MA615

▼ MA618

**To complete
the outfit:**



SP706-708
(p.62)



ST802 (p.65)

malia's **Ice** MA608

typology	sleeveless shirt
color	grey
size	XS/S - M/L - XL/XXL
composition	polypropylene, elastane (Lycra)
weight	light ●○○
made in Italy	

The Ice sleeveless technical shirt uses Seamless technology to ensure great comfort together with optimal ergonomics in the areas of greatest grip. The soft high-performance Dryarn microfiber also ensures freshness and breathability in all situations of use.

DESIGN HIGHLIGHTS

- ▶ no seams on the sides thanks to Seamless technology
- ▶ breathable micro-mesh openings

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C



THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUATIL

malia's **Eolo** MA607



THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUAFIL

**To complete
the outfit:**



SP703 (p.57)

typology	sleeveless shirt
color	anthracite
size	XS/S - M/L - XL/XXL
composition	polypropylene, elastane (Lycra)
weight	light ●○○
	made in Italy

The Eolo sleeveless shirt is made with Seamless technology to ensure great comfort together with optimal ergonomics in the areas of greatest grip. The soft high-performance Dryarn microfiber interspersed with breathable micro-mesh openings also ensures total freshness in all situations of use.

DESIGN HIGHLIGHTS

- ▶ no seams on the sides thanks to Seamless technology
- ▶ breathable micro-mesh openings

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C

malia's **Giau** MA621

typology	unisex long sleeve shirt
color	mélange gray
size	XS/S - M/L - XL/XXL
composition	merino wool, polypropylene, elastane (Lycra)
weight	heavy ●●●
	made in Italy

The Giau shirt in merino wool is perfect for protecting the body against low temperatures, keeping you warm while doing physical activity but also while stationary during the coldest months.

This fine wool along with the top-quality technical fibres utilised provide an extremely comfortable and pleasant fit and feel on the skin preventing any itchiness and irritation.

On top of the superior fabric characteristics, to provide you additional technical performance, the Giau shirt features 3D knit stitches to promote its breathability. A thin layer of Dryarn microfibre on the inside of the Giau shirt guarantees dry skin in any situation.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ raglan sleeve, high neck
- ▶ 3D zone fabric

TECH SPECS

- ▶ Merino wool fabric + high performance **Dryarn** microfiber inside
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying, machine washable at 30°C



merinoWool
natural thermocomfort

**To complete
the outfit:**



S511 (p.13)



T206 (p.33)



C103 (p.41)



SP710 (p.60)

malia's **Fresh+** MA609-MA610-MA611



**To complete
the outfit:**



S105 (p.25)



SP704 (p.58)



ST801 (p.66)

typology	unisex long sleeve, short sleeve and sleeveless shirt
color	black
size	XS - S - M - L - XL - XXL and more on request
composition	polyamide, elastane (Lycra)
weight	ultralight ○○○
	made in Italy

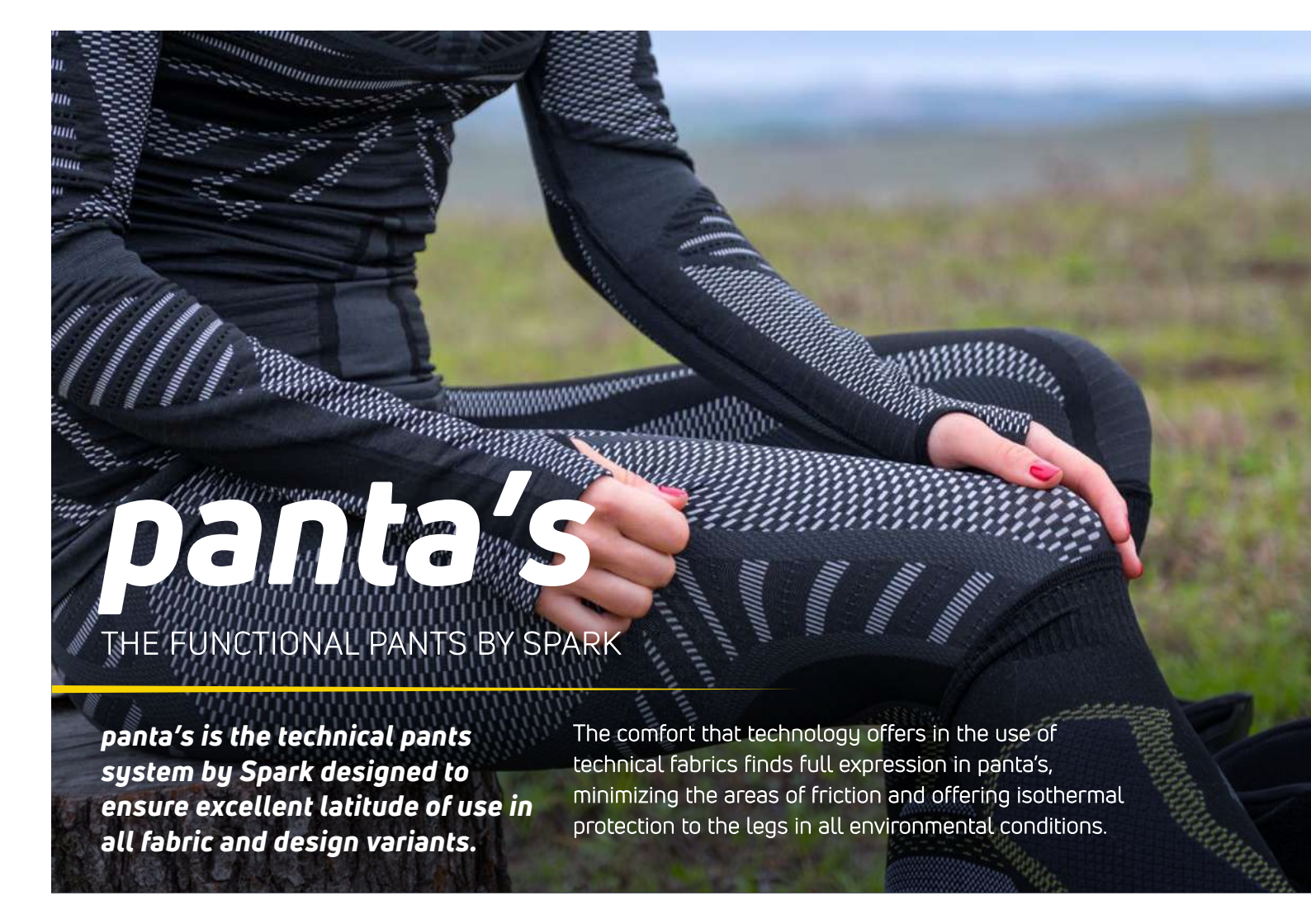
The Fresh+ functional shirt is available in 3 configurations - long sleeve, short sleeve, sleeveless - and is made of a perforated technical fabric to meet the need for lightness and freshness. Equipped with functional details such as flat seams, the Fresh+ shirt guarantees excellent breathability to keep the inside cool and dry even in extreme heat environments.

DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ soft and comfortable fit
- ▶ no friction with the upper layers

TECH SPECS

- ▶ ØHeat perforated technical fabric with very high breathability
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C



panta's

THE FUNCTIONAL PANTS BY SPARK

panta's is the technical pants system by Spark designed to ensure excellent latitude of use in all fabric and design variants.

The comfort that technology offers in the use of technical fabrics finds full expression in panta's, minimizing the areas of friction and offering isothermal protection to the legs in all environmental conditions.

THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUATIL



**To complete
the outfit:**



S506 (p.9)



T202 (p.31)



C101 (p.39)



MA600 (p.43)



CZ700-703
(p.73-74)

panta's **Brio** SP700

typology	unisex long pants
color	anthracite
size	XS/S - M/L - XL/XXL
composition	polypropylene, polyamide, elastane (Lycra)
weight	heavy ●●●
	made in Italy

The Brio technical pants are made with Seamless technology with breathable micro-mesh openings to give maximum comfort. The extended texture of 3D knit stitches also ensures optimal ergonomics in the points of greatest grip. The design of functional details such as the elastic gaiter under the foot contributes to an optimal fit in all situations of use.

DESIGN HIGHLIGHTS

- ▶ a single inner leg seam thanks to Seamless technology
- ▶ 3D structure fabric
- ▶ breathable micro-mesh openings
- ▶ elastic gaiter under the foot

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C

panta's **Stivy** SPW1

typology	unisex windproof long pants
color	black
size	XS - S - M - L - XL - XXL and more on request
composition	polyamide, elastane (Lycra), polyester
weight	heavy ●●●
	made in Italy

The Stivy windproof technical pants are designed to offer high protection for the legs. Made of isothermal windproof ØWind material and micro-spotted stretch fabric, Stivy is the perfect complement in all conditions of use at low temperatures. The flat seams and the ergonomic strap also ensure comfort and optimal fit.

DESIGN HIGHLIGHTS

- ▶ flat seams and ultra-comfortable elastic waist-band
- ▶ wind protection on the front and legs
- ▶ elastic gaiter under the foot

TECH SPECS

- ▶ ØWind trilaminate windproof fabric with microfleece inside
- ▶ micro-brushed stretch fabric in the parts of greatest friction
- ▶ isothermal, hypoallergenic and breathable
- ▶ machine washable at 30°C



ØWind
windproof

**To complete
the outfit:**



SW2 (p.22)



SW1 (p.23)



MAW1 (p.44)



panta's **Eolo** SP703

typology	unisex long pants
color	anthracite/fluo
size	XS/S - M/L - XL/XXL
composition	polypropylene, polyamide, elastane (Lycra)
weight	light ●○○
made in Italy	

The Eolo underpants are made with Seamless technology to ensure great comfort together with optimal ergonomics in the points of greatest grip. The soft high-performance Dryarn microfiber interspersed with breathable micro-mesh openings also ensures total freshness in all situations of use.

DESIGN HIGHLIGHTS

- ▶ a single inner leg seam thanks to Seamless technology
- ▶ breathable micro-mesh openings

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C

**To complete
the outfit:**



MA607 (p.51)

panta's **Fresh+** SP704

typology	unisex long pants
color	black
size	<i>XS - S - M - L - XL - XXL and more on request</i>
composition	<i>polyamide, elastane (Lycra)</i>
weight	<i>ultralight</i> ○○○
	<i>made in Italy</i>

The unisex Fresh+ technical pants, available in a wide range of sizes, are made with ØHeat perforated fabric to meet the need for lightness and freshness. Equipped with functional details such as flat seams and elastic gaiters under the foot, Fresh+ guarantees excellent breathability to keep the inside cool and dry even in extreme heat environments.

DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ elastic gaiter under the foot
- ▶ no friction with the upper layers

TECH SPECS

- ▶ ØHeat perforated technical fabric with very high breathability
- ▶ isothermal, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C



ØHeat
ultra breathable

**To complete
the outfit:**



S105 (p.25)



MA609-611
(p.53)



ST801 (p.66)



panta's **Recy** SP705

typology	unisex long pants
color	black
size	<i>XS - S - M - L - XL - XXL and more on request</i>
composition	<i>recycled polyamide, elastane (Lycra)</i>
weight	<i>heavy ●●●</i>
	<i>made in Italy</i>

The unisex Recy technical pants are the eco-techno garment made with 100% regenerated yarn. Resistant and durable, Recy is suitable for cold seasons thanks to its high thermal insulation characteristics. The flat seams and the internal raising that makes the fabric soft and comfortable offer the Recy pants optimal comfort and fit.

DESIGN HIGHLIGHTS

- ▶ flat seams with contrasting color
- ▶ internal raising
- ▶ elastic gaiter under the foot

TECH SPECS

- ▶ ØWaste fabric in 100% recycled polyamide
- ▶ resistance to pilling and abrasion
- ▶ antibacterial treatment
- ▶ isothermal, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C

To complete the outfit:



S106 (p.21)



MA612 (p.45)

panta's **Giau** SP710

typology	unisex long pants
color	mélange gray
size	XS/S - M/L - XL/XXL
composition	merino wool, polypropylene, elastane (Lycra)
weight	heavy ●●●
	made in Italy

The Giau pants in merino wool is perfect for protecting the body against low temperatures, keeping you warm while doing physical activity but also while stationary during the coldest months.

This fine wool along with the top-quality technical fibres utilised provide an extremely comfortable and pleasant fit and feel on the skin preventing any itchiness and irritation.

On top of the superior fabric characteristics, to provide you additional technical performance, the Giau pants features 3D knit stitches to promote its breathability. A thin layer of Dryarn microfibre on the inside of the Giau pants guarantees dry skin in any situation.

DESIGN HIGHLIGHTS //////////////

- ▶ Seamless technology
- ▶ 3D zone fabric

TECH SPECS //////////////

- ▶ Merino wool fabric + high performance **Dryarn** microfiber inside
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying, machine washable at 30°C



merinoWool
natural thermocomfort

To complete the outfit:



S511 (p.13)



T206 (p.33)



C103 (p.41)



MA621 (p.52)



**To complete
the outfit:**



MA624-625
(p.47)

panta's **Sunny+** SP713

typology	unisex long pants
color	black
size	XS/S - M/L - XL/XXL - 3XL/4XL
composition	polypropylene, elastane (Lycra)
weight	ultralight ○○○
made in Italy	

Sunny+ pants are made with Seamless technology to offer the maximum comfort in all technical performance situations. Thanks to the ultra-thin fabric and micronetting, the Sunny+ pants give a feeling of freshness and lightness on the skin. The high performance Dryarn fiber also provides great breathability, excellent heat dissipation capacity and quick drying.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ ultra-thin fabric and micro-mesh

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 40°C

panta's **Bluby** SP706-SP707-SP708

typology	unisex long pants
color	black, blue and grey
size	XS/S - M/L - XL/XXL - 3XL/4XL
composition	polypropylene, polyamide, elastane (Lycra)
weight	light ●○○
	made in Italy

Bluby pants are made with Seamless technology to offer the maximum comfort in all times. Thanks to the high performance Dryarn fiber, the Bluby pants offer excellent heat dissipation capacity and quick drying. The 3D knit stitches provide high adherence to the thighs and optimal compression around the calves. The ultra-thin seams prevent any discomfort or irritation.

DESIGN HIGHLIGHTS

- ▶ no seams on the sides thanks to Seamless technology
- ▶ 3D structure fabric on knees
- ▶ micro-mesh
- ▶ elastic gaiter under the foot

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C



THE FEEL GOOD MICROFIBRE
Dryarn
BY AQUAFIL

▶ SP708

**To complete
the outfit:**



MA613-618
(p.48)



ST802 (p.65)



**To complete
the outfit:**



S512 (p.15)



MA622 (p.46)

panta's **Blazy** SP711

typology	unisex long pants
color	black/anthracite
size	XS/S - M/L - XL/XXL - 3XL/4XL
composition	polypropylene, elastane (Lycra)
weight	medium ●●○
made in Italy	

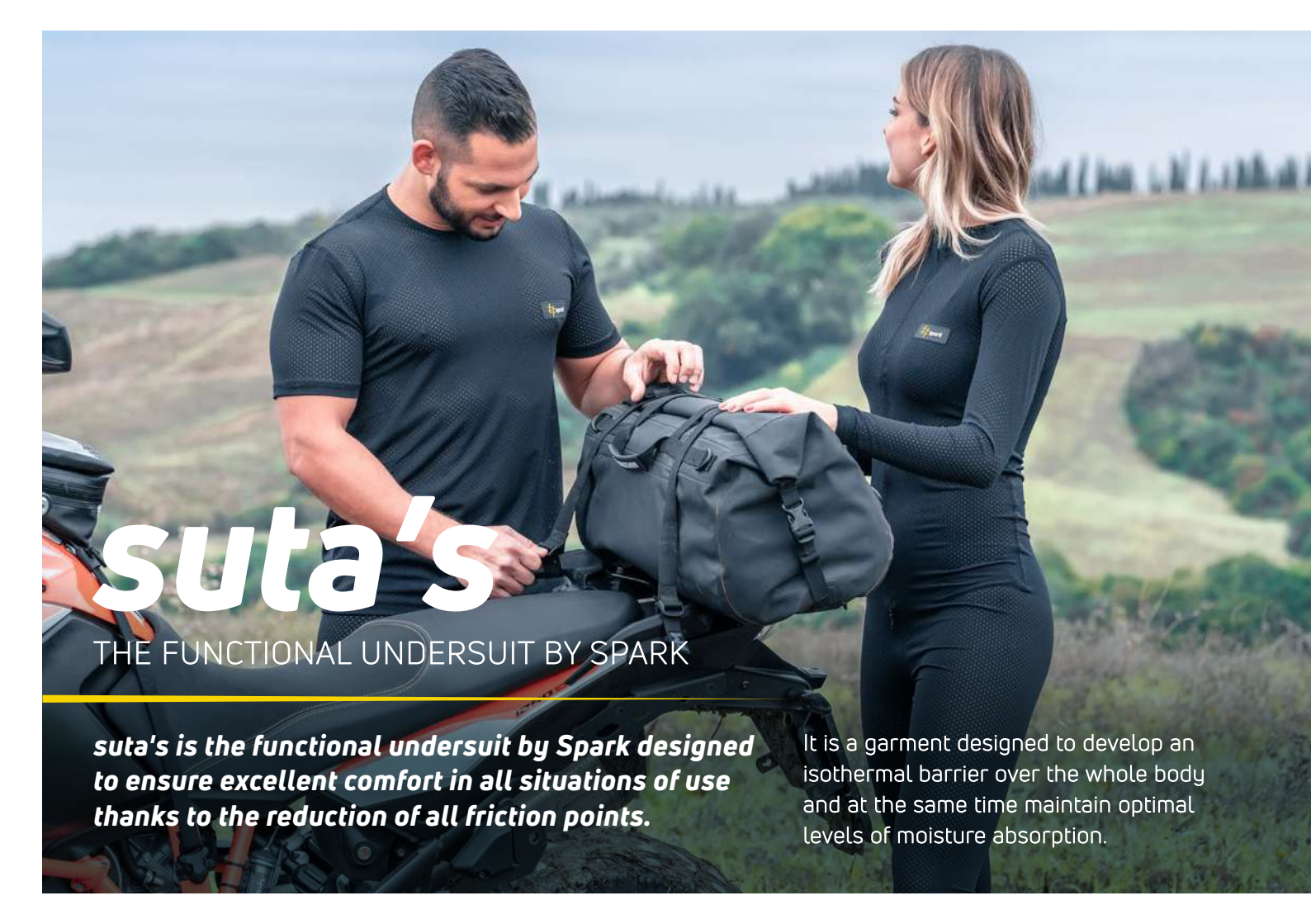
The Blazy 4 Seasons underpants is designed to accompany you all year round, in any situation. The 3D knit structure enhances breathability and provides a pleasant feeling of dryness and comfort. Thanks to its special thermoregulating construction, it provides insulation from both cold and heat, offering constant protection even during sudden changes in temperature. A highly versatile, functional layer designed for every season.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ 3D structure fabric
- ▶ micro-mesh
- ▶ elastic gaiter under the foot

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 40°C



suta's

THE FUNCTIONAL UNDERSUIT BY SPARK

suta's is the functional undersuit by Spark designed to ensure excellent comfort in all situations of use thanks to the reduction of all friction points.

It is a garment designed to develop an isothermal barrier over the whole body and at the same time maintain optimal levels of moisture absorption.



suta's **Bluby** ST802

typology	unisex long undersuit
color	black
size	XS/S - M/L - XL/XXL - 3XL/4XL
composition	polypropylene, polyamide, elastane (Lycra)
weight	light ●○○○
made in Italy	

Bluby undersuit is made with Seamless technology to offer maximum comfort in all high-performance situations. Thanks to the functional solutions adopted – such as the elastic gaiter under the foot, the ultra-thin seams and the double zip – the undersuit Bluby guarantees great practicality of use. The lightness of the Dryarn fiber also ensures excellent heat dissipation capacity and quick drying.

DESIGN HIGHLIGHTS

- ▶ no seams on the sides thanks to Seamless technology
- ▶ raglan sleeve
- ▶ micro-mesh in the back and abdomen
- ▶ 3D structure fabric on elbows and knees
- ▶ elastic gaiter under the foot
- ▶ zip with double cursor

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying, machine washable at 30°C

To complete the outfit:



MA613-618
(p.48)



SP706-708
(p.62)

suta's **Fresh+** ST801

typology	unisex long undersuit
color	black
size	XS - S - M - L - XL - XXL and more on request
composition	polyamide, elastane (Lycra)
weight	ultralight ○○○
	made in Italy

The unisex Fresh+ undersuit, available in six different sizes, slides perfectly under the suit thanks to a perforated technical fabric that also responds to the need for lightness and freshness. Equipped with functional details - such as the flat seams, the thumb-stop elastic, the elastic gaiter - the Fresh+ undersuit guarantees excellent breathability to keep the inside cool and dry even in extreme heat environments.

DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ sleeve with elastic thumb stop
- ▶ elastic gaiter under the foot
- ▶ double zip for maximum ease of wearing
- ▶ no friction with the upper layers

TECH SPECS

- ▶ ØHeat perforated technical fabric with very high breathability
- ▶ isothermal, hypoallergenic and breathable
- ▶ machine washable at 30°C



To complete the outfit:



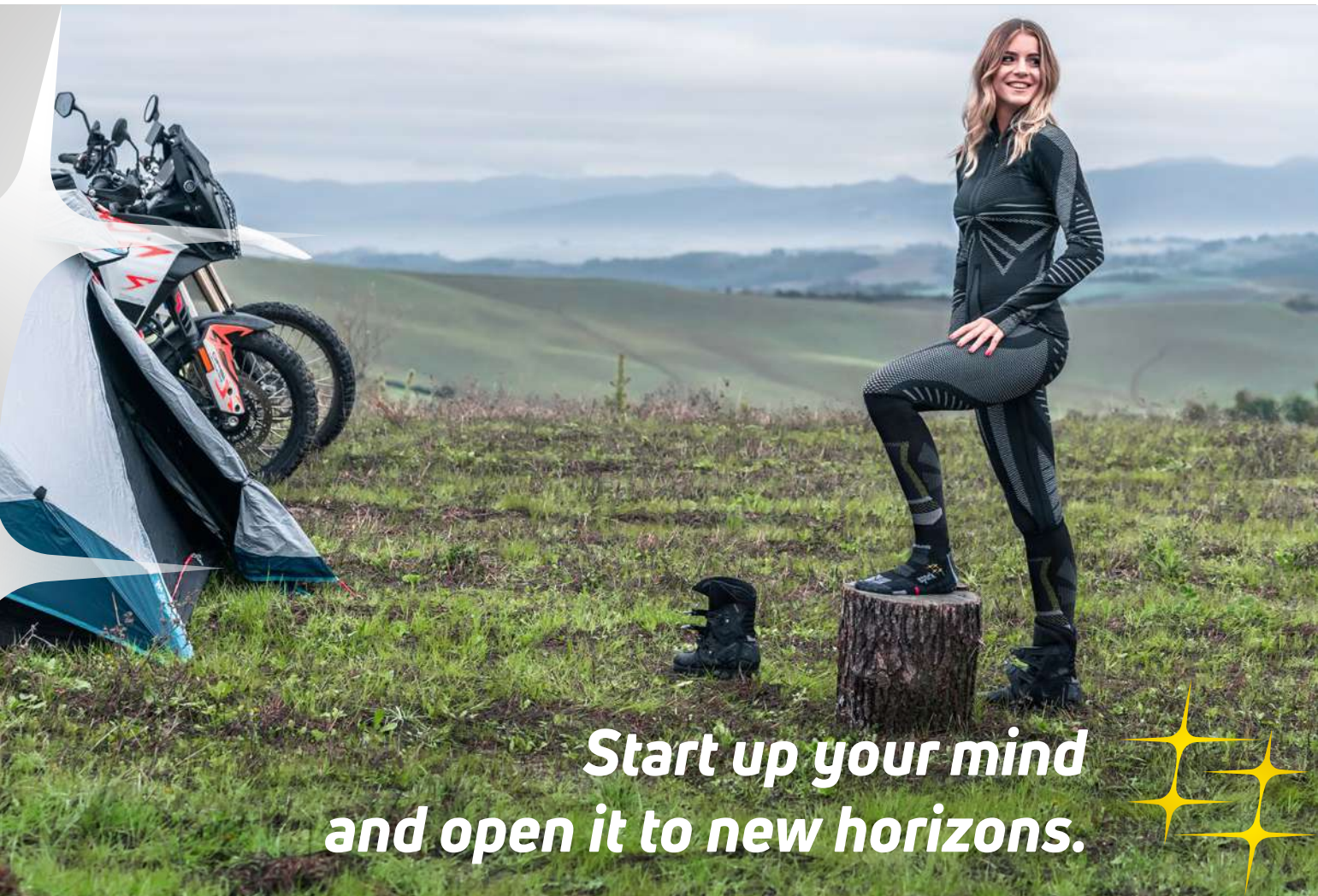
S105 (p.25)



MA609-611
(p.53)



SP704 (p.58)



***Start up your mind
and open it to new horizons.***





ganto's

THE FUNCTIONAL UNDERGLOVES BY SPARK

ganto's undergloves by Spark have the characteristic of building and maintaining an isothermal barrier between the hands and the environment.

Thanks to the use of high-performance technical materials and design solutions that are effective in their functionality, the ganto's are the faithful companions of the hands in every situation of use.



ganto's **Tapy** SG900

typology	undergloves
color	black/grey
size	one size
composition	polypropylene, nylon 6.6, elastane (Lycra)
weight	heavy ●●●
	made in Italy

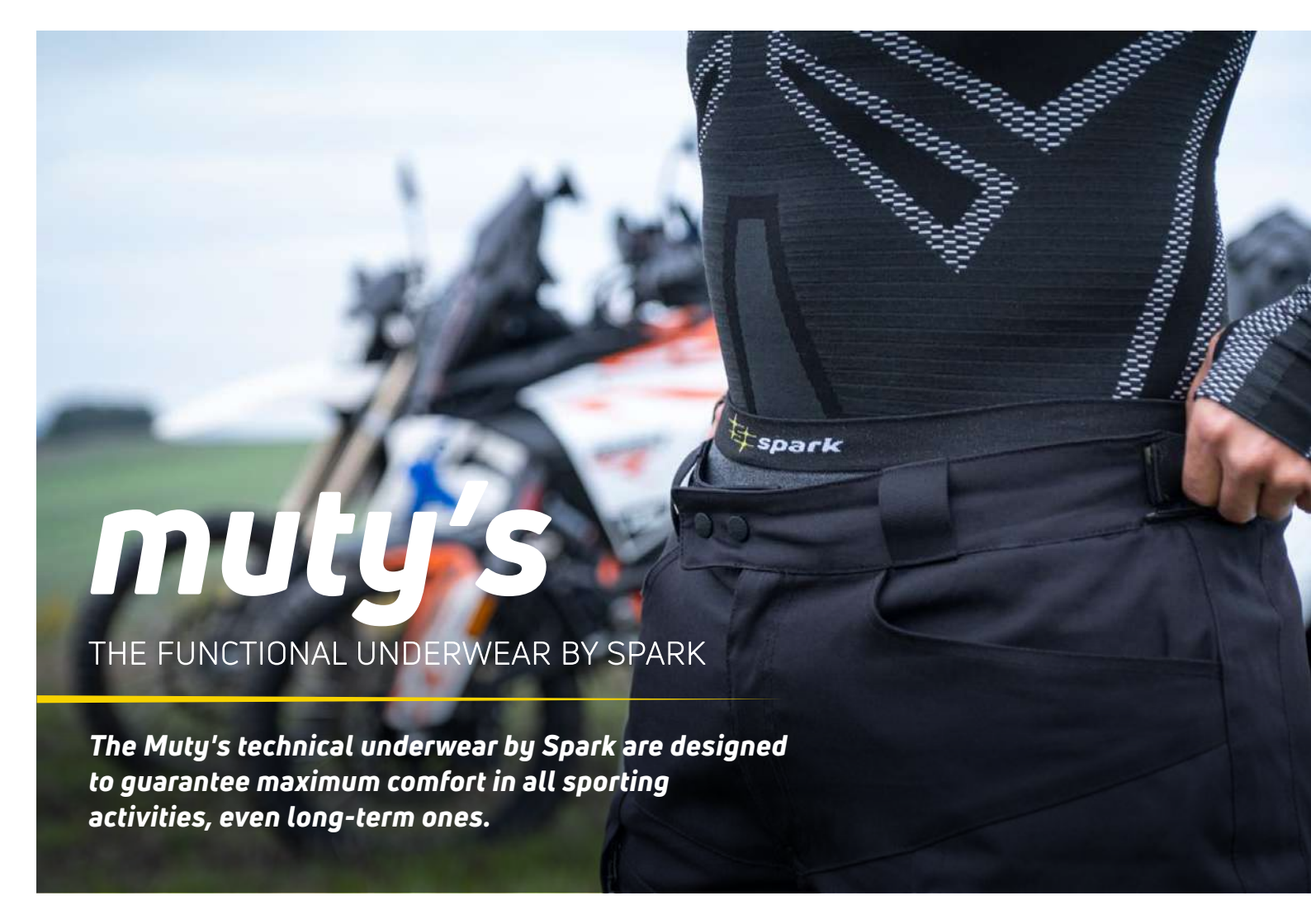
The Tapy undergloves are made of high resistance warp-knit fabric to guarantee lightness and protection from the cold. Equipped with functional details - such as the micro-mesh on the thumb and forefinger for immediate use of touch-screen devices - the Tapy undergloves ensure an excellent barrier against low temperatures and keep hands and fingers warm and dry in all situations of use.

DESIGN HIGHLIGHTS

- ▶ ØTear technology warp-knit fabric
- ▶ no seam
- ▶ no label
- ▶ micro-mesh on thumb and forefinger

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 30°C



muty's

THE FUNCTIONAL UNDERWEAR BY SPARK

The Muty's technical underwear by Spark are designed to guarantee maximum comfort in all sporting activities, even long-term ones.



muty's **Rocky** M302

typology	seamless boxers
color	black
size	XS/S - M/L - XL/XXL
composition	polypropylene, elastane (Lycra)
weight	medium ●●○
	made in Italy

The 4 seasons Rocky boxers are designed to offer total comfort during those long journeys and for those on the road several hours at a time.

Thanks to the high performance Dryarm microfibre, the Rocky boxers keep you feeling cool and dry.

The seamless technology of these boxers means that the minimal ultra-flat seams are virtually imperceptible.

A must-have item for any long journey as it protects the skin from irritation.

DESIGN HIGHLIGHTS

- ▶ Seamless technology
- ▶ 3D zone fabric
- ▶ no stitched hems or labels knit

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 40°C

A person is sitting on a rocky riverbank, wearing black and grey technical socks with yellow and white accents. The socks have the 'spark' logo and '39-42' printed on them. A pair of black boots is visible in the background. The scene is outdoors with a river and foliage in the background.

futo's

THE FUNCTIONAL SOCKS BY SPARK

futo's are the technical socks by Spark made with low-density reinforcements in the points of greatest stress to increase resistance and wear.

The abundance of technical construction details and solutions to adapt to different sporting uses make futo's the perfect match with all Spark technical garments.

**To complete
the outfit:**



S506 (p.9)



T202 (p.31)



C101 (p.39)



MA600 (p.43)



SP700 (p.55)



CZ700 ▲

▲ CZ701

futo's **Brio light** CZ700-CZ701

typology	long socks and short socks
color	black
size	35/38 - 39/42 - 43/46
composition	polypropylene, polyamide, elastane (Lycra)
weight	light ●○○
made in Italy	

Brio light socks are made with flat seams and low density reinforcements to give maximum comfort. The design of functional details such as the asymmetrical anatomic footbed guarantees natural ergonomics in the points of greatest relief, contributing to an optimal fit in all situations of use.

DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ low density reinforcements in the insole
- ▶ toe and heel in polypropylene to reduce friction
- ▶ differentiated anatomical right-left footbed

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying
- ▶ machine washable at 40°C by turning the sock inside-out

futo's **Brio heavy** CZ702-CZ703

typology	long socks and short socks
color	black
size	35/38 - 39/42 - 43/46
composition	polypropylene, polyamide, elastane (Lycra)
weight	heavy ●●●
	made in Italy

Brio heavy socks are made with flat seams and low density reinforcements to offer maximum comfort in all situations of use. In addition to the functional details - such as the asymmetrical anatomical insole to ensure natural ergonomics in the points of greatest relief - a reinforcement in the tibial area is added, designed to stimulate the microcirculatory system.

DESIGN HIGHLIGHTS

- ▶ flat seams
- ▶ low density reinforcements in the insole
- ▶ toe and heel in polypropylene to reduce friction
- ▶ differentiated anatomical right-left footbed
- ▶ tibial reinforcement

TECH SPECS

- ▶ high performance **Dryarn** microfiber
- ▶ isothermal, antibacterial, hypoallergenic and breathable
- ▶ quick drying, machine washable at 40°C by turning the sock inside-out



CZ702 ▲

▲ CZ703

To complete the outfit:



S506 (p.9)



T202 (p.31)



C101 (p.39)



MA600 (p.43)



SP700 (p.55)



It's all right here under.





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